

DENON

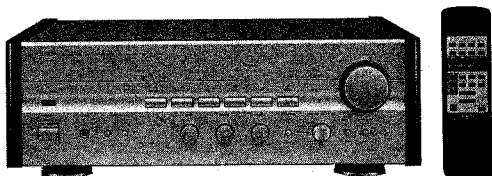
Hi-Fi Integrated Stereo Amplifier

SERVICE MANUAL

MODEL PMA-1315R

MODEL PMA-1315RG

INTEGRATED STEREO AMPLIFIER



The photograph shows the PMA-1315RG with side wood boards. (Multi-Voltage Model only)

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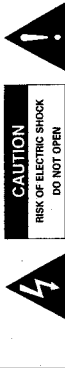
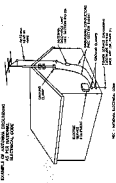
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NIPPON COLUMBIA CO., LTD.

SAFETY INSTRUCTIONS

- Read instructions - All the safety and operating instructions should be read before the appliance is operated.
- Read instructions - The safety and operating instructions should be retained for future reference.
- Read Warnings - All warnings on the appliance and in the operating instructions should be adhered to.
- Follow instructions - All operating and use instructions should be followed.
- Water and Moisture - The appliance should not be used near water. Do not use the appliance in a wet washbasin, kitchen sink, laundry tub, in a wet basement, or near a swimming pool, and this is especially true if the appliance is used outdoors.
- Cords and Straps - The appliance should be used only with the type of cord and strap that is recommended by the manufacturer.
- Appliance and Cart Combination - The appliance and cart combination should be used only with the type of cart, stop, casters, or wheels that is recommended by the manufacturer.
- Wall or Ceiling Mounting - The appliance should be mounted to a wall or ceiling only as recommended by the manufacturer.
- Use of Extension Cord - An extension cord should be used only if the appliance is used in a location or situation that is not recommended by the manufacturer. The extension cord should be used only if it meets the requirements of the National Electrical Code (NEC) and is listed for the type of load that will be used.
- Heat - The appliance should be used away from heat sources such as radiators, heat registers, stoves, or other appliances (including amplifiers).
- Overheating - The appliance should be disconnected from the power supply only if the type described in the operating instructions or as marked on the appliance.
- Grounding or Polarization - Precautions should be followed to avoid the use of an extension cord if an appliance is not grounded.
- Power Connections - Power supply cords should be connected to the power source only as recommended by or pinned by items placed under or against them, paying particular attention to cords at plugs, contact surfaces, and the point where they exit from the appliance.
- Cleaning - The appliance should be cleaned only as recommended by the manufacturer.
- Power Lines - An outdoor antenna should be located away from power lines.
- Outdoor Antenna Grounding - If an outside antenna is connected to this unit, be sure the antenna is grounded and that the ground connection is made to a proper grounding system. For information on proper grounding of the mast and supporting structure, refer to the mast and support section of the ANS/NFPA 70, provides information with regard to proper grounding of the mast and supporting structure. For information on the proper grounding of a discharge unit, see the section on grounding conductors, location of arrester-discharge unit, connection to the grounding electrode, and the requirements for the grounding electrode. See Figure A.
- Noise Periods - The power cord of the appliance should be unplugged from the outlet when left unused for a long period of time.
- Object and Liquid Entry - Care should be taken to avoid the entry of objects or liquids into the appliance through openings.
- Damage Requiring Service - The appliance should be serviced by qualified service personnel when:
 - A power-supply cord or the plug has been damaged; or
 - Objects have fallen, or liquid has been spilled into the appliance; or
 - The appliance has been exposed to rain; or
 - The appliance does not operate to specifications, or exhibits a marked change in performance; or
 - The appliance has been dropped, or the enclosure damaged.
- Service - The user should not attempt to service the appliance. All servicing should be referred to a qualified service personnel.

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 - The appliance does not operate to specifications, or exhibits a marked change in performance; or
 - The appliance has been dropped, or the enclosure damaged.
- Service - The user should not attempt to service the appliance. All servicing should be referred to a qualified service personnel.



CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER OR BACK, NO USER SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.

The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

WARNING: TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.

• FOR U.S.A. & CANADA MODEL ONLY

CAUTION

TO PREVENT ELECTRIC SHOCK, DO NOT REMOVE THE COVER OR BACK PANELS. NO USER SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

• POUR LE MODELE CANADIEN UNIFORME

ATTENTION

POUR PREVENIR LES CHOC ELECTRIQUES, NE PAS RETIRER LES COUVERTURES NI LES PANNEAUX ARRIERES. NE PAS OUVRIER LES PARTIES INTERIEURES. NE PAS ENTREPRENDRE DE REPARATIONS. NE PAS OUVRIER LES PARTIES INTERIEURES. NE PAS OUVRIER LES PARTIES INTERIEURES. NE PAS OUVRIER LES PARTIES INTERIEURES.

• NUR FÜR EUROPÄISCHE MODELLE

Merksatz/Wichtig

Das GEWAHR Elektrotechnik GmbH

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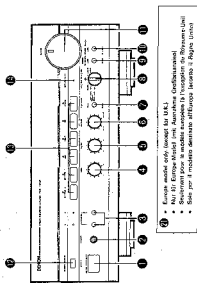
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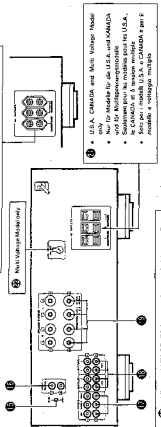
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FRONT PANEL
FRONTPLATTE
PANNEAU AVANT
PANNELLO ANTERIORE



REAR PANEL
RÜCKWAND
PANNEAU ARRIERE
PANNELLO POSTERIORE



⑪ LINE VOLTAGE Voltage select switch
Multi-voltage model only
TAGE SELEKTOR KNÖB in the rear panel only
• Always use correct VOLTAGE SELECTOR/KNÖB with the power source.
• If the voltage selector switch does not turn smoothly, it may be damaged.
⑫ LINE VOLTAGE Voltage select switch

Fig. 1
Abb. 1

CONNECTIONS
ANSCHLÜSSE
CONNEXIONS
CONNESSIONI

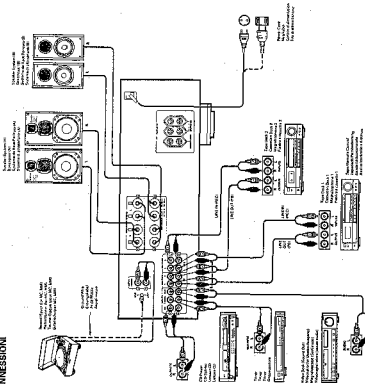


Fig. 2
Abb. 2

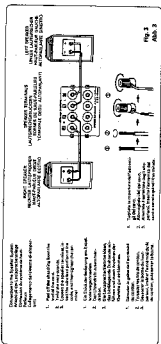


Fig. 3
Abb. 3

| | | | |
|--------|-----------------------------------|--------------------------|-------------------|
| ④ CARD | ⑥ CD, TUNER, AUX | ⑧ DAT/TAPE 1, DAT/TAPE 2 | ⑩ SPEAKERS |
| ⑤ 606 | ⑦ PHOTO REVERSE, ⑧ TUNER, ⑨ TUNER | ⑨ TAPE FB + TAPE REC | ⑪ SPEAKER REMOVAL |
| ⑥ CAS | ⑩ CASSETTE, ⑪ CASSETTE | ⑫ TAPE REVERSE | ⑫ SPEAKER REMOVAL |
| ⑦ CAS | ⑫ CASSETTE, ⑬ CASSETTE | ⑬ TAPE REVERSE | ⑬ SPEAKER REMOVAL |
| ⑧ CAS | ⑭ CASSETTE, ⑮ CASSETTE | ⑭ TAPE REVERSE | ⑭ SPEAKER REMOVAL |
| ⑨ CAS | ⑯ CASSETTE, ⑰ CASSETTE | ⑯ TAPE REVERSE | ⑯ SPEAKER REMOVAL |

DESIGNATIONS AND FUNCTIONS OF PANEL CONTROLS

1 POWER (Power Switch)

When the power switch is turned ON (= 1), the MUTER/STANDBY LED ① will be turned ON, power is supplied to the unit. It takes a few seconds after the power is turned on for the unit to warm up. This is due to the start-up time of the circuit that stabilizes noise during the start-up operation.

2 PHONES (Headphone Jack)

This jack is used for plug-in headphones.

3 SPEAKERS (Speaker Selection Switch)

When the speaker selection switch is set to "A", the speaker system A and speaker system B are selected. When it is set to "B", the speaker system B and speaker system A are selected. When it is set to "AUX", the LED points out the speaker system A which is present again. In LED points out the speaker system A when B is selected. Its LED lights and the speaker system B connected to speaker output terminals are selected. When B is selected, its LED points out the speaker system B which is present again. In LED points out the speaker system B when A is selected. When it is set to "AUX", the LED points out the speaker system A which is present again.

4 BASS (Bass Control)

This knob is used to control the bass quality of the sound. When this knob is set at the center position, the frequency response is flat. When it is turned clockwise, the bass is emphasized as the knob is moved off center to the right (②), and reduced as it is moved to the left (③). The effect of the other controls is reduced.

5 TREBLE (Treble Control)

This knob is used to control the treble quality of the sound. When this knob is set at the center position, the frequency response is flat. When it is turned clockwise, the treble is emphasized as the knob is moved off center to the right (②), and reduced as it is moved to the left (③). The effect of the other controls is reduced.

6 BALANCE (Balance Control)

This knob is used to adjust the balance between the left and right channels. When this knob is set at the center position, the volume of the amplifier is equal on both sides. If there is a difference in the left and right channel output voltages for some reason, the balance knob can be used to correct it. If the volume on the right side is too low, turn the knob (②). If the volume on the left side is too low, turn the knob (③). When the volume on both sides is equal, the knob is set at the center position. The effect of the other controls is reduced.

7 LOUDNESS (Loudness Switch)

When this volume is low, it is difficult for the human ear to clearly distinguish notes in the low and high frequency ranges. When this switch is turned ON, the frequency response is emphasized in the low and high frequency ranges. Press the button when the volume is low when listening to music at a low volume. The low frequency notes will be emphasized to produce a pleasant sound.

8 REC OUT SELECTOR (Rec Out Select Switch)

This switch is used to select the recording component.

- PHONO: Used to recording from the turntable.
- CD: Used to recording from the CD player.
- TUNER: Used to recording from the tuner.

14 MUTE/STANDBY LED

The MUTE/STANDBY LED ① indicates whether the power is turned on and whether music is turned on from the remote control unit, and remains lit (blinking/ flashing) when the power is on.

15 AC OUTLETS, Rear Panel Side

AC outlets are used to connect amplifier component units, such as tuner, tuner/amp, tape deck, etc.

- AC outlets are used to connect amplifier component units, such as tuner, tuner/amp, tape deck, etc.
- UNWITCHED (Capacity: 240 W)
- SWITCHED (Always ON whether power switch is on or off)

For fuses (except the UK) use either power switch is on or off.

- AC outlets are used for connecting amplifier component units, such as tuner, tuner/amp, tape deck, etc.
- UNWITCHED (Always ON whether power switch is on or off)
- SWITCHED (Always ON whether power switch is on or off)

These outlets are turned ON/OFF when the remote power switch and power button on the Remote Control Unit is turned on/off.

- UNWITCHED (Capacity: 100 W)
- SWITCHED (Capacity: 100 W)

These outlets are turned ON/OFF when the remote power switch and power button on the Remote Control Unit is turned on/off.

- UNWITCHED (Capacity: 100 W)
- SWITCHED (Capacity: 100 W)

These outlets are turned ON/OFF when the remote power switch and power button on the Remote Control Unit is turned on/off.

- UNWITCHED (Capacity: 100 W)
- SWITCHED (Capacity: 100 W)

OPERATION

1. CHECKING CONNECTIONS

Make sure that all the connections are proper by referring to the following points.

- Check the volume knob (positive and negative) of connections, and the polarity of stereo signals connected to right and left channels.
- Check the direction of pin cord connection.

2. SETTING OF EACH KNOB

Turn the volume control knob counterclockwise to "0".

- Set SOURCE DIRECT and LOUDNESS to "OFF".
- Set BALANCE to the center position.

After checking the above items, turn on the power, the amplifier is set in the ready mode in a few seconds.

PLAYING A RECORD

1. Set the INPUT SELECTOR switch to "PHONO".

2. Turn the volume and tone controls to yield an appropriate volume and sound quality.

PLAYBACK OF CD PLAYER

1. Set the INPUT SELECTOR switch to "CD".

2. Turn the volume and tone controls to yield an appropriate volume and sound quality.

RECEPTION OF RADIO PROGRAMS

1. Turn the volume and tone controls to yield an appropriate volume and sound quality.

2. Operate the tuner to receive a radio program.

3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

CONNECTINGS OF AUDIO EQUIPMENTS TO AUX TERMINALS

1. Turn the volume and tone controls to yield an appropriate volume and sound quality.

2. Turn the volume and tone controls to yield an appropriate volume and sound quality.

PLAYBACK WITH MARK INDEX

1. Turn the volume and tone controls to yield an appropriate volume and sound quality.

2. Operate the "TUNE" button to receive a radio program.

3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

RECORDING WITH TAPE DECK

1. Set the REC OUT SELECTOR to the program source you wish to record.

2. Start recording with the component connected to "DAT/TAPE".

3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

RECORDING WITH TAPE DECK

1. Set the REC OUT SELECTOR to the program source you wish to record.

2. Start recording with the component connected to "DAT/TAPE".

3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

RECORDING WITH TAPE DECK

1. Set the REC OUT SELECTOR to the program source you wish to record.

2. Start recording with the component connected to "DAT/TAPE".

3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

MAINTAINING THE RECORDING

These features help for recording one playlist in one A or B tape. When recording is completed, the recording is being made using "DAT/TAPE L" (selected DAT) or "DAT/TAPE R" (selected DAT). The recording is being made using "REC OUT SELECTOR" and "MARK INDEX" and "MARK" buttons. The recording is being made using "REC OUT SELECTOR" and "MARK INDEX" and "MARK" buttons. The recording is being made using "REC OUT SELECTOR" and "MARK INDEX" and "MARK" buttons.

CAUTION

Protective Circuit

This amplifier has a high speed protective circuit. This circuit protects the internal circuitry from damage due to large currents when the speaker jacks are not properly connected. When the speaker jacks are not properly connected, the protective circuit's operation cuts off the input to the speaker. In such a case, be sure to turn the power on again. After making for several seconds, the set will operate normally.

NOTE

This amplifier has an INPUT selector system. When the input mode is set to "AUX", the power is turned on. INPUT SELECTOR ⑧ are set to the last mode set before the power was turned off.

REMOTE CONTROL OPERATION

The accessory Remote Control Unit is used to control the amplifier from a convenient distance.

13 Inserting the Dry Cell Batteries

- Remove the battery cover on the Remote Control Unit.
 - Insert the battery cover into the Remote Control Unit in the correct direction.
 - Insert the batteries properly, following the polarity diagram.
 - Insert the batteries properly, following the polarity diagram.
 - Do not mix old batteries with new ones.
 - Do not touch opposite poles of the batteries, expose them to heat, leak down open, nor expose them to heavy shock.
 - Remove the battery compartment wiring thoroughly with a dry cloth. Then insert new batteries.



2. Insert the dry cell batteries as shown in the diagram on the battery supply unit.



3. Replace the battery cover.



12 Directions for use

- Operate the Remote Control Unit while pointing it towards the amplifier on the Amplifier's display on the car.
- The Remote Control Unit can be used as long as you do not decrease the volume level. The volume level will decrease if there are obstructions blocking the infra-red light transmission or if the Remote Control Unit is not directed straight at the amplifier.

Note on operation

- Do not press the operating buttons on the Amplifier and the Remote Control Unit at the same time. This will cause maloperation.
- Operation of the Remote Control Unit will become more accurate when you use the Remote Control Unit as a sensor on the amplifier as well as the Remote Control Unit.
- In case you operate a VCR, TV or other components by remote control, do not operate buttons on two different remote control units at the same time. This will cause maloperation.

Besides being able to operate the PMA-1315R amplifier with this Remote Control Unit, you can also operate a DENON cassette deck and CD player from this handy full-remote Remote Control Unit.

Remote control function

Full-remote Remote Control Unit operates all major functions of the Amplifier, such as function switching, volume control. But there's even all! This same control pack can also control the major functions of a DENON CD player and cassette deck and hence when combined with the PMA-1315R to create a remarkably ergonomic and versatile DENON system with all the greater sound reproduction that the award-winning Denon sound.

Remote Control Unit RC-176 supplied with the PMA-1315R

1

POWER button

This button can be used to turn on and off the power of the amplifier. However, the power for the amplifier turned on and off if it is in the power standby mode and the power cord is plugged in.

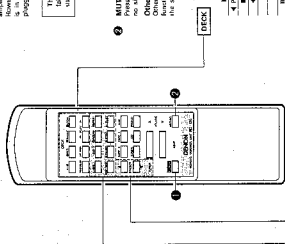
This button will not function if there is a power failure, if the power cord is not plugged in, or when using an audio cable.

2

MUTING button

Pressing this switch will address the muting condition and return the amplifier to its original state.

Other buttons are exclusively for the PMA-1315R, and function in its own way as the corresponding buttons on the car.



DECK

- ▶ P.F.F. PLAY button
- ▶ P.F.F. STOP button
- ▶ P.F.F. REVERSE TRACK SEARCH button
- ▶ P.F.F. REPEAT button
- ▶ P.F.F. DISC SKIP button
- ▶ P.F.F. TUNER button
- ▶ P.F.F. TUNER SELECT button
- ▶ P.F.F. TUNER SELECT button

TUNER

PRESERVE buttons buttons are used to move up or down among the preset stations numbers.

- ▶ PLAY button
- ▶ STOP button
- ▶ REVERSE TRACK SEARCH button
- ▶ REPEAT button
- ▶ DISC SKIP button
- ▶ TUNER button
- ▶ TUNER SELECT button
- ▶ TUNER SELECT button

The RC-176 Remote Control Unit can control CD players and cassette decks manufactured by DENON.

- Note that operations may not be possible for some models.
- These are conveniently separated into groups, each group controlling one specific component. The groups are AMP, CD, DECK and TUNER.
- For details on operating other components, refer to the operating instructions for the CD player and/or cassette deck.

CAUTION:

- If the power is turned off with the Remote Control Unit, the set is switched to the power standby state. If you are absent for a long time, the set will automatically return to the power standby mode.
- Do not use METASTANDY LED lights when in the power standby mode.
- You may experience erratic operation of the Remote Control Unit if it is operated in a location with a strong magnetic field, such as near a television set or a radio receiver, and if this should happen, simply point the control towards the set.

- ESPANOL**
Por favor verifique suscripciones de que los siguientes artículos se han cancelado:
- (1) Manual de instrucciones
 - (2) Unidad de control remoto (RC-178)
 - (3) Panel por PDA
- ESPERANTO**
Kontrolu de la valandaj sukcesoj ki la kodiflistoj de decoj ŝiĝis: vaparkoj:
- (1) Funkciobroŝuro (RC-178)
 - (2) Alarmunodo (RC-178)
 - (3) Sistemo de kontrolo (RC-178)
- FRANCAIS**
Veuillez vérifier que les articles suivants sont bien joints à l'équipement principal dans le carton:
- (1) Mode d'emploi
 - (2) Fonctionnement (RC-178)
 - (3) Plan de sécurité
- ITALIANO**
Controllare che il pacco segnaletti al trasporto include con il materiale:
- (1) Libretto delle istruzioni
 - (2) Telecomando (RC-178)
 - (3) Strada per PDA
- PORTUGUES**
Verifique se que as seguintes peças estão incluídas no equipamento:
- (1) Instruções de operação
 - (2) Unidade de controle remoto (RC-178)
 - (3) Painel por PDA

- ENGLISH**
Please check to make sure the following items are included with the equipment:
- (1) User's manual
 - (2) Remote Control Unit (RC-178)
 - (3) Infrared PDA
- DEUTSCH**
Bitte überprüfen Sie, ob die folgenden Teile vollständig in der Verpackung enthalten sind:
- (1) Bedienungsanleitung
 - (2) Infrarot Fernbedienung
 - (3) Bedienplan für PDA
- FRENCH**
Veuillez vérifier que les articles suivants sont bien joints à l'équipement principal dans le carton:
- (1) Mode d'emploi
 - (2) Fonctionnement (RC-178)
 - (3) Plan de sécurité
- ITALIANO**
Controllare che il pacco segnaletti al trasporto include con il materiale:
- (1) Libretto delle istruzioni
 - (2) Telecomando (RC-178)
 - (3) Strada per PDA

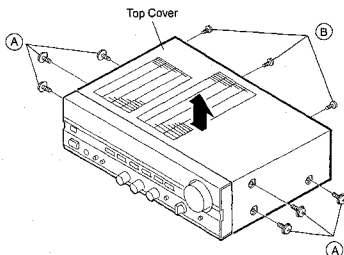
| Product Description | Product Name | Part Number | Quantity | Notes |
|---|---|---|---|---|
| <p>GENERAL INFORMATION</p> <p>• PRODUCT NAME: IRIS</p> <p>• DESCRIPTION: IRIS</p> <p>• MODEL: IRIS</p> <p>• MANUFACTURER: IRIS</p> <p>• DRAWING NO.: IRIS</p> <p>• REVISION: IRIS</p> <p>• DATE: IRIS</p> <p>• ISSUE: IRIS</p> | <p>GENERAL INFORMATION</p> <p>• PRODUCT NAME: IRIS</p> <p>• DESCRIPTION: IRIS</p> <p>• MODEL: IRIS</p> <p>• MANUFACTURER: IRIS</p> <p>• DRAWING NO.: IRIS</p> <p>• REVISION: IRIS</p> <p>• DATE: IRIS</p> <p>• ISSUE: IRIS</p> | <p>GENERAL INFORMATION</p> <p>• PRODUCT NAME: IRIS</p> <p>• DESCRIPTION: IRIS</p> <p>• MODEL: IRIS</p> <p>• MANUFACTURER: IRIS</p> <p>• DRAWING NO.: IRIS</p> <p>• REVISION: IRIS</p> <p>• DATE: IRIS</p> <p>• ISSUE: IRIS</p> | <p>GENERAL INFORMATION</p> <p>• PRODUCT NAME: IRIS</p> <p>• DESCRIPTION: IRIS</p> <p>• MODEL: IRIS</p> <p>• MANUFACTURER: IRIS</p> <p>• DRAWING NO.: IRIS</p> <p>• REVISION: IRIS</p> <p>• DATE: IRIS</p> <p>• ISSUE: IRIS</p> | <p>115W x 110W</p> <p>200W x 200W</p> <p>115W</p> <p>0.000%</p> <p>100 mm</p> <p>115W x 110W</p> <p>200W x 200W</p> <p>115W</p> <p>0.000%</p> <p>100 mm</p> |

Note: 1. For Europe and Asia: Please refer to the local distributor for the latest information. 2. For the U.S. and Canada: Please refer to the local distributor for the latest information. 3. For the rest of the world: Please refer to the local distributor for the latest information.

REMOVAL OF EACH SECTION

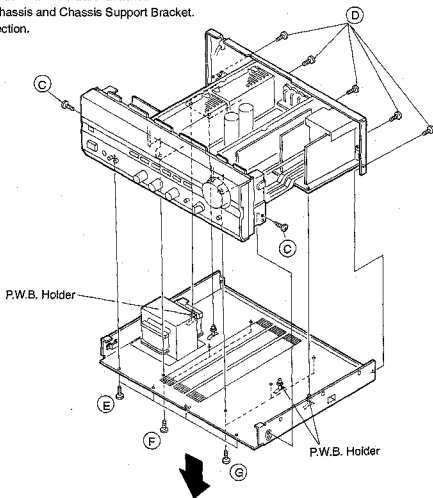
1. Top Cover

- (1) Remove 6 screws (A), and 3 screws (B).
- (2) Pull up Top Cover in arrow direction.



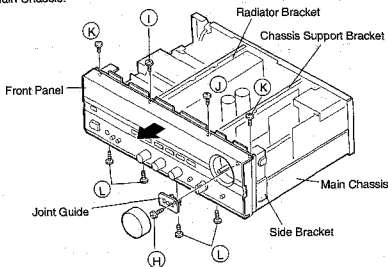
2. Main Chassis

- (1) Remove 4 P.W.B. Holder from P.W. Board.
- (2) Remove 2 screws (C) fixing Main Chassis and Side Bracket.
- (3) Remove 5 screws (D) fixing Main Chassis and Rear Panel.
- (4) Remove 4 screws (E) fixing Main Chassis and Front Panel.
- (5) Remove 3 screws (F) fixing Main Chassis and Radiator Bracket.
- (6) Remove 3 screws (G) fixing Main Chassis and Chassis Support Bracket.
- (7) Pull down Main Chassis in arrow direction.



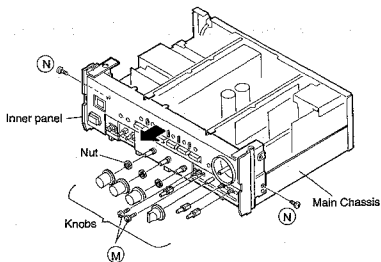
3. Front Panel

- (1) Detach Control Knob, remove 1 screw (H) and detach Joint Guide.
- (2) Remove 1 screw (I) fixing Front Panel and Radiator Bracket.
- (3) Remove 1 screw (J) fixing Front Panel and Chassis Support Bracket.
- (4) Remove 2 screws (K) fixing Front Panel and Side Bracket.
- (5) Remove 4 screws (L) fixing Front Panel and Main Chassis.
- (6) Detach Front Panel in arrow direction.



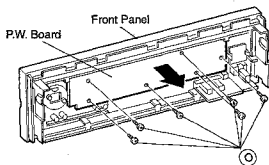
4. Inner Panel

- (1) Detach 7 Knobs, remove 2 screws (M) and 3 nuts.
- (2) Remove 2 screws (N) fixing Side Bracket and Main Chassis.
- (3) Detach Inner Panel in arrow direction.



5. P.W. Board attached to Inner Panel

- (1) Remove 6 screws (O) fixing P.W. Board.
- (2) Take out P.W. Board in arrow direction.



FUNCTION OF NEW CIRCUIT

1. CHARACTERISTIC OF THIS CIRCUIT

The junction temperature of power amplifier output transistor always varies by an ambient temperature and music signal. Occurrence of junction temperature varying causes in change of bias current, unstable function, thus pure music signal playback is unable to do.

To maintain fixed bias current and to make pure music signal playback possible is the purpose of this circuit. This circuit holds stable bias current condition within a few seconds after turning on the power.

2. BLOCK DIAGRAM OF BIAS CONTROL CIRCUIT FUNCTION

As explained in Fig. 1, detects a voltage across the emitter resistors (RE) of TR1, TR2. Converts the detected voltage and comparing with the reference voltage to make the bias current value in stable state. Actually, these functions are performed by 1 chip IC.

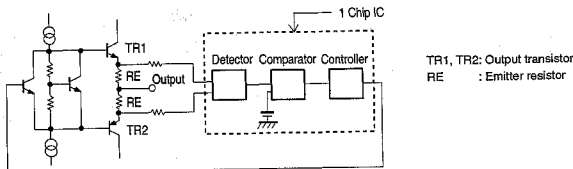


Fig. 1

3. POWER SUPPLY FOR ACTUATING CONTROL CIRCUIT

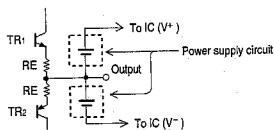
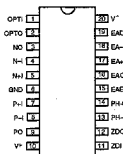
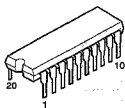


Fig. 2

The circuit (IC) controlling bias current actuates by floating.

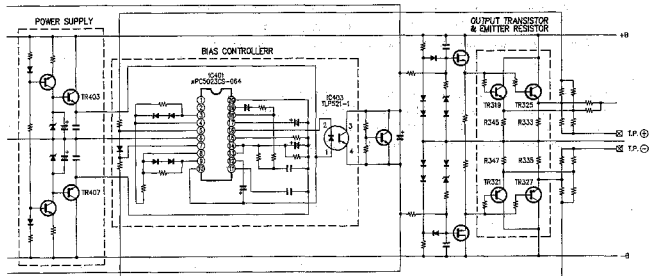
Accordingly, the power supply is also needed to be floated.

In this circuit, as indicated in Fig. 2, output is common to provide +, - power system and supplies to IC.

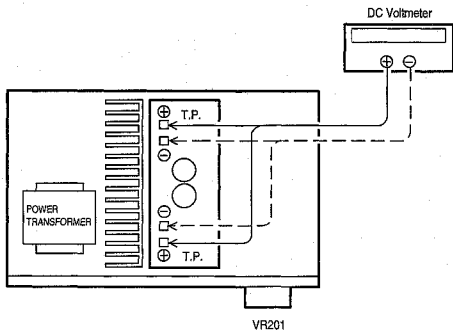
4. IC DESCRIPTION (μ PC5023CS-064)

| Pin. No. | Name | Contents | Pin. No. | Name | Contents |
|----------|------|----------------------|----------|------|----------------------------------|
| 1 | OPTI | NCP | 11 | ZDI | Control signal stabilizer input |
| 2 | OPTO | | 12 | ZDO | Control signal stabilizer output |
| 3 | NO | Comparator output | 13 | PH-I | Peak hold input |
| 4 | N-I | Comparator input (-) | 14 | PH-O | Peak hold output |
| 5 | N+I | Comparator input (+) | 15 | EAO | Controller gain setting |
| 6 | GND | Floating common | 16 | EACO | Control signal output |
| 7 | P+I | Comparator input (+) | 17 | EA+I | Reference voltage |
| 8 | P-I | Comparator input (-) | 18 | EA-I | Comparator gain setting |
| 9 | PO | Comparator output | 19 | EAO | Comparator output |
| 10 | V+ | + Power supply | 20 | V- | - Power supply |

5. CIRCUIT IN THE CONCRETE



METHOD OF ADJUSTMENTS



IDLING CURRENT

● Setup

1. Lay the unit at an ordinary position away from a direct current from a cooler or fan. Do the adjustment at a temperature between 15°C (59°F) and 30°C (86°F).

2. Set controls as follows.

POWER SWITCH → OFF (■)

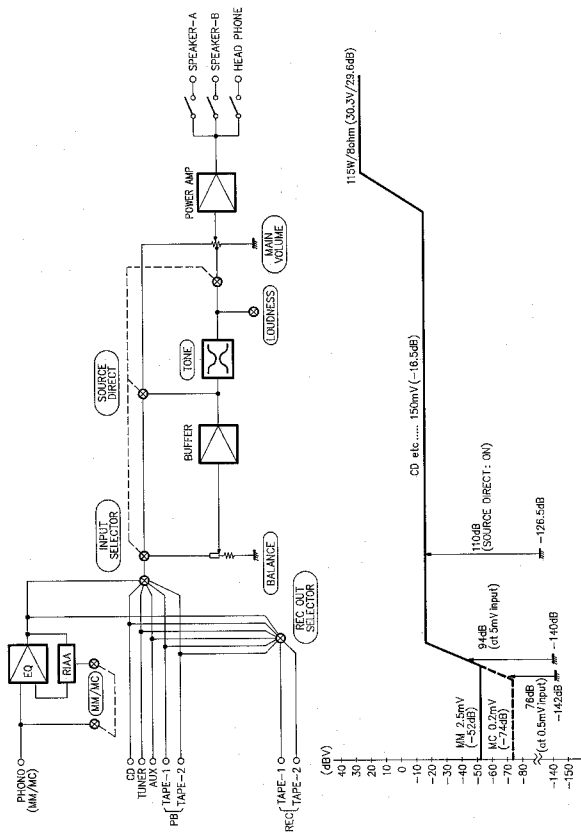
VOLUME CONTROL → fully counterclockwise. (⤴) min. (Main volume (VR201)
(VR202, 203 and 204 are center position.)

SPEAKER Terminals → open: do not connect the speakers, dummy load etc.

● Confirm

1. Remove Top cover. And then connect DC Voltmeter to Test points of Main Unit.
2. Connect Power cord to AC Outlet, and turn POWER Switch "on" (■).
3. 10 seconds after check to see DC Voltmeter reading is $17 \pm 2\text{mV}$.
4. 2 minutes after re-check DC Voltmeter for $17 \pm 2\text{mV}$ reading.

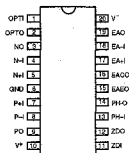
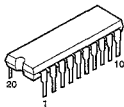
BLOCK AND LEVEL DIAGRAM



SEMICONDUCTORS

● IC's

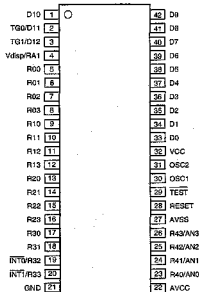
μPC5023CS-064 (IC401,402)



| Pin. No. | Name | Contents |
|----------|------|----------------------|
| 1 | OPTI | NCP |
| 2 | OPTO | |
| 3 | NO | Comparator output |
| 4 | N-I | Comparator input (-) |
| 5 | N+I | Comparator input (+) |
| 6 | GND | Floating common |
| 7 | P-I | Comparator input (+) |
| 8 | P-I | Comparator input (-) |
| 9 | PO | Comparator output |
| 10 | V+ | + Power supply |

| Pin. No. | Name | Contents |
|----------|------|----------------------------------|
| 11 | ZDI | Control signal stabiliser input |
| 12 | ZDO | Control signal stabiliser output |
| 13 | PH-I | Peak hold input |
| 14 | PHO | Peak hold output |
| 15 | EAO | Controller gain setting |
| 16 | EACO | Control signal output |
| 17 | EA+f | Reference voltage |
| 18 | EA-1 | Comparator gain setting |
| 19 | EAO | Comparator output |
| 20 | V- | - Power supply |

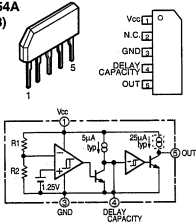
HD404304A13P (IC801)



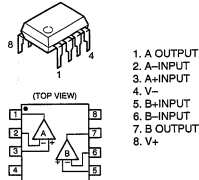
HD404304P Terminal Function

| Pin No. | Name | IO | Contents | Active |
|---------|----------|----|---|--------|
| 1 | ON | O | VOLUME LED Indication | H |
| 2 | R3/D15 | O | NCP | |
| 3 | TG/D12 | O | Power Control (REMOTE Power ON/OFF) | L |
| 4 | Vdpp/RAT | I | NCP | |
| 5 | R00 | O | NCP | |
| 6 | R01 | O | Muting Control (Power On/Off) Function Drift/Muting | L |
| 7 | R02 | O | SP-A Control | H |
| 8 | R03 | O | SP-A Control | H |
| 9 | R10 | O | | H |
| 10 | R11 | O | Key scan enable | H |
| 11 | R12 | O | | H |
| 12 | R20 | O | NCP | |
| 13 | R21 | I | | |
| 14 | R22 | I | Key scan receive | |
| 15 | R23 | I | | |
| 16 | R30 | I | | |
| 17 | R00 | O | Volume Control "UP" ← "H" | H |
| 18 | R01 | O | Volume Control "DOWN" ← "L" | H |
| 19 | INT1/R32 | I | Power Breakdown Protect Inhibit | |
| 20 | INT1/R32 | I | Remote control signal decoding input | |
| 21 | AVSS | O | NCP | |
| 22 | AVCC | I | AVcc (Vref) | |
| 23 | AVSS/AN0 | O | NCP | |
| 24 | PH-/AN1 | I | NCP | |
| 25 | PH+/AN2 | I | NCP | |
| 26 | PH+/AN3 | I | Comparison output (user's pass) | |
| 27 | AVSS | O | AVss (GND) | |
| 28 | RESET | I | MS105AL External | |
| 29 | TEST | I | Vcc | |
| 30 | OSC1 | I | Center Pin Oscillator AN10 to AN11 | |
| 31 | OSC2 | I | Center Pin Oscillator (AN12 External) | |
| 32 | Vcc | I | Vcc | |
| 33 | DD | O | SOURCE CURRENT Current | H |
| 34 | D1 | O | NCP | |
| 35 | D2 | O | TAMP2 Control | H |
| 36 | D3 | O | TAMP1 Control | H |
| 37 | D4 | O | NCP | |
| 38 | D5 | O | AUX Control | H |
| 39 | D6 | O | FLUENT Control | H |
| 40 | D7 | O | NCP | |
| 41 | D8 | O | CD Control | H |
| 42 | D9 | O | PHONO Control | H |

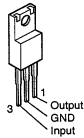
M51954A (IC803)



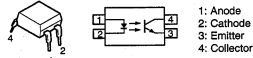
NJM4558DDC (IC201, 901)



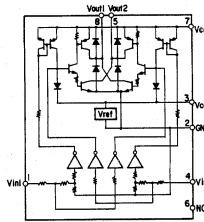
NJM7806FA(S) (IC702)



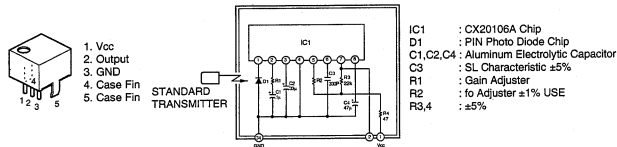
TRP521-1(BL) INFRARED LED + PHOTO TRANSISTOR (IC403, 404)



LB1639 (IC802)

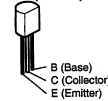


SBX1610-S2 (Remote Control Receiver) (IC804)

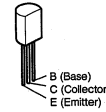


TRANSISTORS

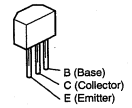
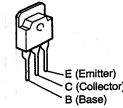
- 2SA970 (BL), (BL/GR)
- 2SA988 (E/F)
- 2SC1841 (E/F)
- 2SC1815 (BL)
- 2SC2240 (BL/GR)



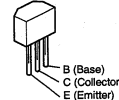
- 2SA1145 (O)/(Y)
- 2SC2705 (O)/(Y)



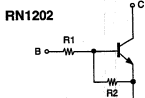
- 2SA1491 LB4 (O)/(P)/(Y)/(Z)
- 2SC3855 LB4 (O)/(P)/(Y)/(Z)



- RN1202NPN
- RN2204 PNP

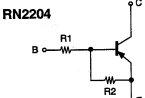


- RN1202



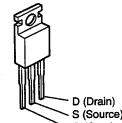
| | R1 | R2 |
|--------|--------|--------|
| RN1202 | 10kohm | 10kohm |

- RN2204

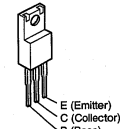


| | R1 | R2 |
|--------|--------|--------|
| RN2204 | 47kohm | 47kohm |

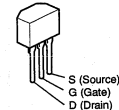
- 2SJ78
- 2SK215



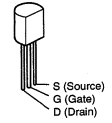
- 2SD1913 (R/S)
- 2SB1274 (R/S)



- 2SK184C (GR)/(RL)

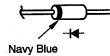


- 2SK369 (BL)/(GR)-C



DIODES (including LED)

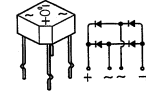
- 1S2076A
- 1S270A



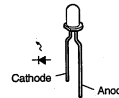
- HZS4B-2
- HZS5C-1
- HZS3C-1
- HZS27-1
- HZS18-1



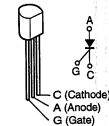
- S4VB20 (D701, 702)



- SEL-1810A (Orange)
- SEL-1210S (Red)



- Thyristor SFOR1A42 (SC601)



- 1SR35-200A

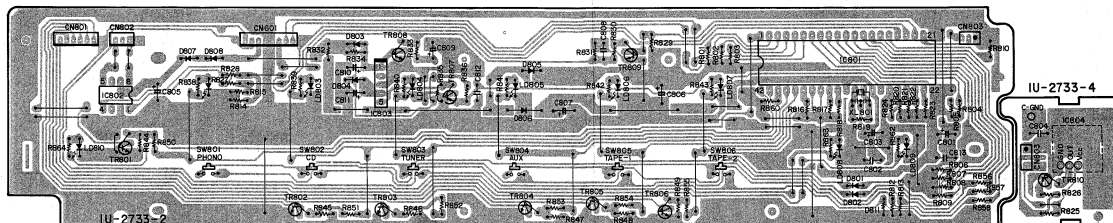


PRINTED WIRING BOARD (Pattern Side)

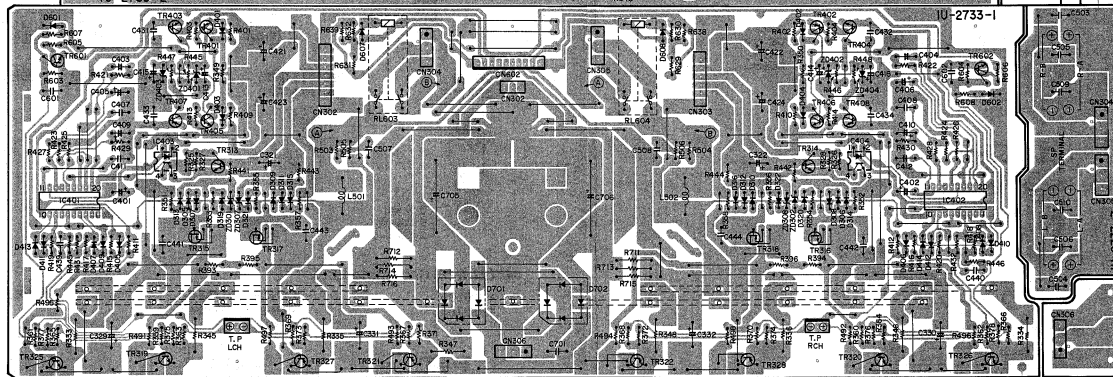
1 2 3 4 5 6 7 8

1U-2733A P.AMP UNIT ASS'Y

A

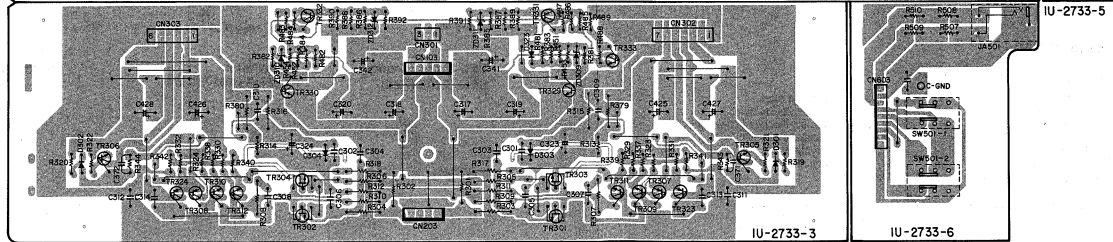


B



C

D



E

1

2

3

4

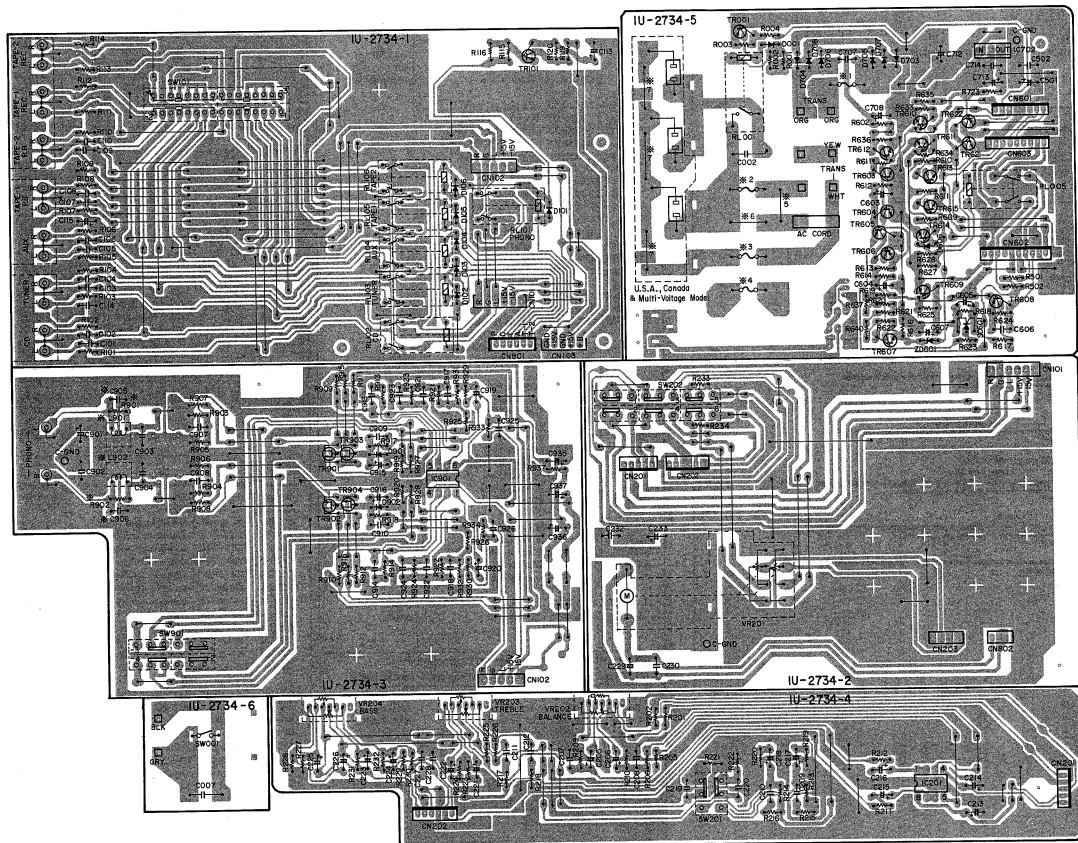
5

6

7

8

IU-2734A INPUT UNIT ASS'Y


IU-2734: Europe, U.K. & Australia Model
IU-2777: U.S.A., Canada & Multi Voltage Model

| | Europe Model | Other Model |
|-----------|--------------|-------------|
| L901, 902 | 150µH | — |
| C905, 906 | 47p | — |
| R901, 902 | 820ohm | Jumper |

*1 - *7

| | Europe Model | U.K. & Australia Model | U.S.A. & Canada Model | Multi-Voltage Model |
|----|--------------|------------------------|-----------------------|---------------------|
| #1 | F701 T1A | F701 T1A | F701 1A/125V | F701 T1A |
| #2 | F001 T4A | F001 T4A | F002 8A/125V | F001 T10A |
| #3 | F002 T1A | — | Jumper | Jumper |
| #4 | — | — | F001 10A/125V | F003 T4A |
| #5 | — | — | Jumper | — |
| #6 | Jumper | Jumper | — | Jumper |
| #7 | — | — | Jumper | Jumper |

A

B

C

D

E

PRINTED WIRING BOARD PARTS LIST 1U-2733/B P. AMP UNIT ASS'Y (For Europe Black / Gold)

NOTE FOR PARTS LIST

● Part indicated with the mark * * * are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.

● When ordering of part, clearly indicate "1" and "I" () to avoid mis-supplying.

● Ordering part without stating its part number can not be supplied.

● Part indicated with the mark "★" is not illustrated in the exploded view.

● Not including Carbon Film ±5%, 1/4W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

● WARNING: Parts marked with this symbol have critical characteristics.

Use ONLY replacement parts recommended by the manufacturer.

Resistors

| Ex: | RN | 14K | 2E | 182 | G | FR |
|-----|----|------|-----------------------|---------------|-----------------|--------|
| | | Type | Power and performance | Resistor code | Allowable error | Others |

| | | | | | | |
|----|------------------|----|------|---------|-----|----------------------|
| RD | Carbon | 2B | 1/8W | F: ±1% | R: | Pulse-resistant type |
| RC | Composition | 1E | 1/4W | G: ±5% | NL: | Low noise type |
| RI | Metal oxide film | 3A | 1/2W | J: ±5% | NB: | Non-burning type |
| RV | Winding | 3D | 1W | K: ±10% | FR: | Flame-resistor |
| RE | Metal film | 3F | 2W | M: ±20% | F: | Lead wire forming |
| RF | Metal mixture | 3E | 5W | | | |

* Resistance

| | |
|---|-----------------------|
| $\frac{1}{1}$ $\frac{2}{2}$ | = 1800 ohm = 1.8 kohm |
| Indicates number of zeros after effective number. | |
| Units: ohm | |

Units: ohm

| | |
|---|-----------|
| $\frac{1}{1}$ $\frac{2}{2}$ | = 1.2 ohm |
| Indicates number of zeros after effective number, decimal point indicated by R. | |
| Units: ohm | |

Capacitors

| Ex: | CE | 04W | 1H | 2R2 | M | BP |
|-----|----|------|-----------------------|-----------------------------|----------|------------------|
| | | Type | Shape and performance | Dielectric and permittivity | Capacity | Allowable Others |

| | | | | | | |
|----|-----------------------------|----|------|---------|----|-----------------------------|
| CE | Aluminum foil electrolytic | 0J | 6.3V | F: ±1% | HS | High stability type |
| CA | Aluminum solid electrolytic | 1A | 10V | G: ±2% | BP | Non-polar type |
| CC | Tantalum electrolytic | 1C | 10V | J: ±5% | HR | Highly-reliable type |
| CF | CM | 1E | 25V | K: ±10% | DL | For charge and discharge |
| CK | Ceramic | 1V | 35V | M: ±20% | HS | For assuring high frequency |
| CG | Ceramic | 1W | 50V | Z: ±40% | U | UL-type |
| CP | OH | 2A | 100V | -20% | C | CSA part |
| CD | OH | 2D | 100V | -20% | W | UL-CSA-type |
| CE | OH | 2E | 100V | -20% | L | Lead wire forming |
| CF | OH | 2F | 100V | -20% | F | Lead wire forming |
| CG | OH | 2G | 250V | -20% | O | Others |
| CH | Metalized | 2H | 250V | -20% | | |

* Capacity (electrolytic only)

| | |
|---|----------|
| $\frac{2}{2}$ $\frac{2}{2}$ $\frac{2}{2}$ | = 2200µF |
| Indicates number of zeros after effective number. | |
| Units: µF | |

Units: µF

| | |
|---|---------|
| $\frac{2}{2}$ $\frac{2}{2}$ $\frac{2}{2}$ | = 2.2µF |
| Indicates number of zeros after effective number, decimal point indicated by R. | |
| Units: µF | |

* Capacity (except electrolytic)

| | |
|---|---------------------|
| $\frac{2}{2}$ $\frac{2}{2}$ $\frac{2}{2}$ | = 2202pF = 0.0022µF |
| Indicates number of zeros after effective number. | |
| Units: µF | |

Units: µF

| | |
|---|----------|
| $\frac{2}{2}$ $\frac{2}{2}$ $\frac{2}{2}$ $\frac{1}{1}$ | = 2202pF |
| Indicates number of zeros after effective number. | |
| Units: pF | |

Units: pF

* When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

SEMICONDUCTORS GROUP

| Ref. No. | Parts No. | Parts Name | Remarks |
|---|-------------|-------------------------------|--------------------|
| SEMICONDUCTORS GROUP | | | |
| IC401-402 | 283 0930 01 | IC μP3502ZS-064 | Bus Controller |
| IC403-404 | 282 0874 00 | IC TLP521-1(BL) | Photo Coupler |
| IC801 | 282 1879 03 | IC HD4045A41A13P | j-μcom |
| IC802 | 283 0476 02 | IC L3185 | Motor Driver |
| IC803 | 283 0535 08 | IC MS1654L | Reset |
| IC804 | 499 0150 08 | IC SX81191-92 | Remot. Sensor |
| TR901-304 | 275 0655 01 | FET 2SK1840(GR/IV) | |
| TR905-306 | 273 0381 00 | Transistor 2SC2327(CV/IV) | |
| TR907-308 | 271 0168 90 | Transistor 2SA1145(CV/IV) | |
| TR908-310 | 273 0187 82 | Transistor 2SC2460(BL/GR) | |
| TR813-314 | 273 0186 91 | Transistor 2SC1185(BL) | |
| TR815-316 | 275 0069 01 | FET 2SK216 | |
| TR811-318 | 275 0088 02 | FET 2T378 | |
| TR823-324 | 271 0168 90 | Transistor 2SA1145(CV/IV) | |
| TR828 | 274 0136 02 | Transistor 2SD1191(S/IV) | |
| TR830 | 272 0093 01 | Transistor 2SB1274(FS) | |
| TR831 | 271 0094 91 | Transistor 2SA970(BL) | |
| TR832-333 | 273 0187 82 | Transistor 2SC2460(BL/GR) | |
| TR401-402 | 271 0094 91 | Transistor 2SC2470(BL) | |
| TR403-404 | 273 0281 90 | Transistor 2SC2302(OV/IV) | |
| TR405-406 | 273 0187 82 | Transistor 2SC2240(BL/GR) | |
| TR407-408 | 271 0168 90 | Transistor 2SA1145(CV/IV) | |
| TR601-602 | 273 0255 63 | Transistor 2SC1941(EF) | |
| TR901-906 | 272 0525 63 | Transistor 2SC1841(EF) | |
| TR907 | 271 0191 90 | Transistor 2SA1048(GR) | |
| TR808-809 | 273 0317 06 | Transistor 2SC2468(BL) | |
| TR810 | 269 0030 99 | Transistor RN2204 | Built in Resistor |
| D801-316 | 276 0432 93 | Diode 1SS270A | |
| D810-319 | 276 0432 93 | Diode 1SS270A | |
| D823 | 276 0553 95 | Diode 1SR35-200A | |
| D401-414 | 276 0432 93 | Diode 1SS270A | |
| D891-892 | 276 0432 93 | Diode 1SS270A | |
| D897-898 | 276 0432 93 | Diode 1SS270A | |
| D191-322 | 276 0335 61 | Diode 3AV82 | Bridge |
| D801-805 | 276 0432 93 | Diode 1SS270A | |
| D836 | 276 0409 93 | Diode 1SS6076A | |
| D897-898 | 276 0432 93 | Diode 1SS270A | |
| Z801-302 | 276 0460 94 | Zener Diode HZ85C-1 | 5 V |
| Z807-308 | 276 0460 94 | Zener Diode HZ85C-1 | 5 V |
| Z808-310 | 276 0478 99 | Zener Diode HZ81H-1 | 18 V |
| Z8311-312 | 276 0485 95 | Zener Diode HZ85C-1 | 5 V |
| Z8401-404 | 276 0434 94 | Zener Diode MT2315A | 3.3 V |
| LD802-807 | 393 9434 90 | LED SEL1210S | |
| LD908-810 | 393 9453 91 | LED SEL1810A | Fluores. Spectator |
| RESISTORS GROUP (Not included Carbon Film ±5%, 1/4 W Type. Refer to the Schematic Diagram for those parts.) | | | |
| R301-302 | 245 2116 90 | Metal Film 10kOhm 1/4 W | RN14KE1040 |
| R303-304 | 245 2080 90 | Metal Film 47kOhm 1/4 W | RN14KE4710 |
| R305-306 | 245 2090 90 | Metal Film 8.2kOhm 1/4 W | RN14KE8220 |
| R307-308 | 245 2052 90 | Metal Film 220kOhm 1/4 W | RN14KE2210 |
| R809-812 | 245 2064 90 | Metal Film 4.7kOhm 1/4 W | RN14KE4720 |
| R815-816 | 245 2089 90 | Metal Film 25kOhm 1/4 W | RN14KE2520 |
| R817-818 | 245 2046 90 | Metal Film 15kOhm 1/4 W | RN14KE1510 |
| R191-322 | 241 2371 30 | Fusible 150kOhm 1/4 W WFR | RD14BE161GFRS |
| R223-324 | 241 2315 93 | Fusible 330kOhm 1/4 W WFR | RD14BE331GFRS |
| R245-326 | 241 2279 93 | Carbon Film 750kOhm 1/4 W WNB | RD14BE751JNB |
| R273-328 | 241 2376 94 | Carbon Film 150kOhm 1/4 W WNB | RD14BE151JNB |

CAPACITORS GROUP

| Ref. No. | Parts No. | Parts Name | Remarks |
|------------------|-------------|-------------------------------|------------------|
| CAPACITORS GROUP | | | |
| R323-333 | 241 2315 93 | Fusible 330kOhm 1/4 W WFR | RD14BE331GFRS |
| R331-322 | 241 2377 92 | Carbon Film 820kOhm 1/4 W WNB | RD14BE820JNB |
| R332-325 | 241 2379 92 | Wryr Film 0.001µF/50 V | RN180W101JSM1 |
| R333-340 | 241 2378 92 | Carbon Film 33kOhm 1/4 W WNB | RD14BE330JNB |
| R341-342 | 241 2380 91 | Carbon Film 1kOhm 1/4 W WNB | RD14BE101JNB |
| R343-344 | 243 2055 97 | Metal Oxide 12kOhm 1 W | RS14SXA12JNB(S) |
| R345-348 | 245 2061 01 | Wryr Wound 0.22Ohm 5 W | RFW99-3PF22W |
| R353-355 | 241 2387 93 | Carbon Film 6.2kOhm 1/4 W WNB | RD14BE620JNB |
| R356-362 | 241 2278 94 | Carbon Film 47kOhm 1/4 W WNB | RD14BE471JNB |
| R367-370 | 241 2378 94 | Carbon Film 47kOhm 1/4 W WNB | RD14BE470JNB |
| R375-378 | 241 2380 95 | Carbon Film 2kOhm 1/4 W WNB | RD14BE201JNB |
| R379-380 | 245 2038 05 | Metal Film 470kOhm 1/4 W | RN14KE470G |
| R385-386 | 246 0265 99 | Metal Oxide 22kOhm 1 W | RS14SXA22JNB(S) |
| R381-382 | 241 2387 94 | Carbon Film 4.7kOhm 1/4 W WNB | RD14BE470JNB |
| R393-396 | 244 2022 03 | Metal Oxide 47kOhm 1 W | RS14SXA47JNB(S) |
| R401-402 | 241 2378 93 | Carbon Film 51kOhm 1/4 W WNB | RD14BE511JNB |
| R403-404 | 241 2378 94 | Carbon Film 27kOhm 1/4 W WNB | RD14BE271JNB |
| R409-810 | 241 2378 94 | Carbon Film 51kOhm 1/4 W WNB | RD14BE511JNB |
| R415-814 | 241 2378 97 | Carbon Film 1kOhm 1/4 W WNB | RD14BE102JNB |
| R415-814 | 241 2378 94 | Carbon Film 27kOhm 1/4 W WNB | RD14BE271JNB |
| R418-814 | 241 2378 97 | Carbon Film 1kOhm 1/4 W WNB | RD14BE102JNB |
| R423-824 | 241 2369 95 | Carbon Film 2kOhm 1/4 W WNB | RD14BE202JNB |
| R430-433 | 245 2080 95 | Carbon Film 1.2kOhm 1/4 W WNB | RD14BE122JNB |
| R432-433 | 241 2378 97 | Carbon Film 1kOhm 1/4 W WNB | RD14BE102JNB |
| R441-444 | 241 2377 94 | Carbon Film 100kOhm 1/4 W WNB | RD14BE103JNB |
| R446-448 | 241 2378 97 | Carbon Film 1kOhm 1/4 W WNB | RD14BE102JNB |
| R449-456 | 244 2061 97 | Metal Oxide 1.2kOhm 1 W | RS14SXA12JNB(S) |
| R457-458 | 244 2043 97 | Wryr Film 10kµF/50 V | RF046W10KJMS2 |
| R305-506 | 245 2367 94 | Carbon Film 2.2µF/14 W | RD14BE221JNB |
| R307-310 | 244 2051 95 | Metal Oxide 220kOhm 1 W | RS14SXA221JNB(S) |
| R303-804 | 241 2280 95 | Carbon Film 2kOhm 1/4 W WNB | RD14BE202JNB |
| R343-824 | 244 2022 05 | Metal Oxide 5.6kOhm 1 W | RS14SXA56JNB(S) |
| R369-826 | 244 2038 97 | Metal Oxide 33kOhm 1 W | RS14SXA33JNB(S) |
| R711-716 | 245 2113 90 | Metal Film 15kOhm 1/4 W | RN14KE15G |
| R832 | 241 2387 94 | Carbon Film 4.7kOhm 1/4 W WNB | RD14BE470JNB |

1U-2733C for Multi-Voltage Model PARTS LIST
 (Same as 1U-2733A/B for Europe Black except the following)

| Ref. No. | Parts No. | Parts Name | Remarks | Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|----------|--------------|---------------------------------|------------------|--------------|---------------------|-----------------|---------|------|
| C509,510 | 253 1181 904 | Ceramic Cap. 0.01 μ F/50 V | CK45F1H103Z | JAS01 | 204 8341 004 | Head Phone Jack | Change | 1 |
| C521 | 253 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45F1H223Z | 205 0777 006 | 8P Terminal (S-GND) | Change | 1 | |
| C601,502 | 255 4199 973 | Mylar Film 0.01 μ F/50 V | CE92M1H103J(MRZ) | | | | | |
| C701 | 258 1042 903 | Metalized 0.1 μ F/250 V | CF93A2E104K | | | | | |
| C801 | 254 4213 837 | Electrolytic 100 μ F/6.3 V | CE04WJ101M(SRA) | | | | | |
| C802 | 253 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45F1H223Z | | | | | |
| C803 | 254 4213 937 | Electrolytic 100 μ F/6.3 V | CE04WJ101M(SRA) | | | | | |
| C804 | 253 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45F1H223Z | | | | | |
| C805,806 | 254 4213 937 | Electrolytic 100 μ F/6.3 V | CE04WJ101M(SRA) | | | | | |
| C807 | 259 0007 003 | Backup Cap. 8200 μ F/5.5 V | SB CAP--822-- | | | | | |
| C808 | 253 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45F1H223Z | | | | | |
| C809 | 254 4196 873 | Electrolytic 4.7 μ F/50 V | CE04W1H4R7M(SRA) | | | | | |
| C810 | 254 4196 944 | Electrolytic 1 μ F/50 V | CE04W1H010M(SRA) | | | | | |
| C811 | 254 4196 928 | Electrolytic 0.33 μ F/50 V | CE04W1HR33M(SRA) | | | | | |
| C812 | 256 1034 982 | Metalized 0.12 μ F/50 V | CF93A1H124J | | | | | |
| C813 | 253 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45F1H223Z | | | | | |

1U-2733D for U.S.A & Canada Models PARTS LIST
 (Same as 1U-2733A/B for Europe Black except the following)

| OTHER GROUP | | | | Q'ty |
|-------------|--------------|----------------------------|---------------|------|
| | — | (P,W/Board) | | (1) |
| L501,502 | 235 0098 004 | Inductor 1 μ H | | 2 |
| SW501 | 212 1128 005 | 2 P Push Switch | SP Switch | 1 |
| SW801-806 | 212 5604 910 | Tact Switch | | 6 |
| RL603,804 | 241 9003 005 | Relay | | 2 |
| | 205 0733 004 | 8 P Terminal(S-GND) | | 1 |
| JAS01 | 204 8354 004 | Headphone Jack | Black model | 1 |
| JAS01 | 204 8355 003 | Headphone Jack | Gold model | 1 |
| XL801 | 389 0191 903 | Ceramic Resonator | CST4.00MGW | 1 |
| | 417 0043 100 | Radiator | for TR315-318 | 4 |
| | 473 7500 015 | Tapping Screw (S)3x8 | | 4 |
| | 412 2160 031 | Common Plate | | 1 |
| | 412 2160 044 | Common Plate | | 2 |
| | 412 2160 060 | Common Plate | | 1 |
| | 203 0525 057 | 1 P Contact Assy | L=110 Black | 1 |
| | 203 0528 015 | 1 P Contact Assy | L=130 Black | 1 |
| | 203 0601 008 | 1 P SIN Cord Assy | L=130 Red | 1 |
| | 203 0601 011 | 1 P SIN Cord Assy | L=130 White | 1 |
| CN103 | 203 8414 006 | 5 P EH-SDN Conn. Cord | | 1 |
| CN203 | 203 8484 009 | 4 P EH-SDN Conn. Cord | | 1 |
| CN301 | 205 0298 032 | 3 P EH Conn. Base | | 1 |
| CN301 | 205 0234 031 | 3 P EH SID Conn. Base | | 1 |
| CN302 | 205 0233 074 | 7 P EH Conn. Base | | 1 |
| CN302 | 205 0234 073 | 7 P EH SID Conn. Base | | 1 |
| CN303 | 205 0233 081 | 6 P EH Conn. Base | | 1 |
| CN303 | 205 0234 060 | 6 P Conn. Base | | 1 |
| CN304 | 203 5023 021 | 3 P SDN-SDN Conn. Cord | | 1 |
| CN305 | 203 5023 019 | 3 P SDN-SDN Conn. Cord | | 1 |
| CN306 | 203 5023 005 | 3 P SDN-SDN Conn. Cord | | 1 |
| CN601 | 205 0955 088 | 8 P KR Conn. Base (L) | | 1 |
| CN602 | 205 0375 000 | 10 P KR Conn. Base (KR-PH) | | 1 |
| CN603 | 205 0343 050 | 9 P KR Conn. Base (KR-PH) | | 1 |
| CN602 | 205 0355 033 | 3 P KR Conn. Base (L) | | 1 |
| CN601 | 205 0355 062 | 6 P KR Conn. Base (L) | | 1 |
| CN603 | 203 4769 017 | 3 P DA-DA Conn. Cord | | 1 |
| T.P. | 205 0190 036 | 3 P NH Conn. Base | | 2 |

| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|----------|--------------|---------------------|---------|------|
| | 205 0777 006 | 8P Terminal (S-GND) | Change | 1 |

1U-2734A/B INPUT UNIT ASS'Y

| Ref. No. | Parts No. | Parts Name | Remarks | Ref. No. | Parts No. | Parts Name | Remarks |
|---|--------------|---------------------------------|-----------------------|--------------|---------------------------------|--|------------------|
| SEMICONDUCTORS GROUP | | | | | | | |
| IC001 | 263 0030 004 | IC NJM4558DD | Regulator +5 V | C225,228 | 254 4260 905 | Electrolytic 0.47 μ F/50 V | CE04WH1R47M |
| IC702 | 263 0793 002 | IC NJM7900FA(S) | | C227,228 | 263 4537 624 | Ceramic Cap. 33pF/50 V | CC45L1H330J |
| IC901 | 263 0030 004 | IC NJM4558DD | | C229 | 254 3056 917 | Electrolytic 1 μ F/50 V (5ipolar) | CE04D1H010MSP |
| TR001 | 273 0317 906 | Transistor 2SC2458(BL) | | C230 | 253 1181 904 | Ceramic Cap. 0.01 μ F/50 V | CK45FH103Z |
| TR101 | 274 0151 603 | Transistor 2SD2004(P) | | C232 | 255 4199 960 | Mylar Film 0.022 μ F/50 V | CQ82M1H223J(MRZ) |
| TR603-605 | 273 0317 906 | Transistor 2SC2458(BL) | C233 | 254 4356 797 | Electrolytic 10 μ F/50 V | CE04WH1H100MC(ARS) | |
| TR606 | 271 0191 906 | Transistor 2SA1484(GR) | C501 | 254 4260 948 | Electrolytic 1 μ F/50 V | CE04WH1010M | |
| TR607 | 273 0235 923 | Transistor 2SC1841(E/F) | C502 | 253 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45FH223Z | |
| TR608 | 271 0191 924 | Transistor 2SA689(E/F) | C603 | 254 4250 945 | Electrolytic 330 μ F/16 V | CE04W0J331M | |
| TR609 | 274 0151 903 | Transistor 2SD2004(P) | C604,605 | 254 4254 912 | Electrolytic 22 μ F/16 V | CE04WC1220M | |
| TR610 | 273 0235 623 | Transistor 2SC1841(E/F) | C606 | 263 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45FH122Z | |
| TR611 | 269 0025 001 | Transistor RN1202 | C607 | 254 4263 667 | Electrolytic 10 μ F/100 V | CE04W2A100M | |
| TR612 | 273 0317 906 | Transistor 2SC2458(BL) | C707 | 263 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45FH223Z | |
| TR613-615 | 273 0235 923 | Transistor 2SC1841(E/F) | C708 | 254 4260 948 | Electrolytic 1 μ F/50 V | CE04WH1H10M | |
| TR621 | 269 0025 901 | Transistor RN1202 | C712 | 254 4259 700 | Electrolytic 2200 μ F/5 V | CE04W12220C | |
| TR622 | 269 0026 900 | Transistor RN2202 | C713 | 254 4254 909 | Electrolytic 10 μ F/16 V | CE04WH1C100M | |
| TR901-904 | 275 0038 045 | FET 2SK369(BL)(GR)-C | C714 | 253 1181 904 | Ceramic Cap. 0.01 μ F/50 V | CK45FH103Z | |
| D001 | 276 0432 903 | Diode 1S5270A | C801 | 254 4260 948 | Electrolytic 1 μ F/50 V | CE04WH1010M | |
| D101-106 | 276 0432 903 | Diode 1S5270A | C802 | 253 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45FH223Z | |
| D606 | 276 0432 903 | Diode 1S5270A | C903,904 | 253 1179 929 | Ceramic Cap. 150pF/50 V | CK45B1H151K | |
| D703-708 | 276 0553 905 | Diode 1SR35-200A | C905,906 | 253 4537 966 | Ceramic Cap. 47pF/50 V | CC45L1H470J | |
| D801,802 | 276 0432 903 | Diode 1S5270A | C907,908 | 253 1179 929 | Ceramic Cap. 150pF/50 V | CK45B1H151K | |
| ZD601 | 276 0468 908 | Zener Diode HZ57C-1 | C909,910 | 253 1179 903 | Ceramic Cap. 100pF/50 V | CK45B1H101K | |
| SC601 | 279 0019 904 | Thyristor SF0R11A42 | C913,914 | 255 1251 937 | Mylar Film 0.0033 μ F/50 V | CQ82M1H332J(MRZ) | |
| RESISTORS GROUP (Not included Carbon Film $\pm 5\%$, 1/4 W Type. Refer to the Schematic Diagram for those parts.) | | | | | | | |
| R1001 | 244 2071 901 | Metal Oxide 10 Ohm 1/4 W (1%) | RS1403A010J (B57C) | | | | |
| R1002 | 244 2043 924 | Metal Oxide 50 Ohm 1/4 W (1%) | RS1403A050J (B57C) | | | | |
| R115,116 | 244 2071 903 | Metal Oxide 5 Ohm 1/4 W (1%) | RS1403A005J (B57C) | | | | |
| R119 | 244 2390 940 | Carbon Film 4.7 Ohm 1/4 W (5%) | RD1403A47J (MFR) | | | | |
| R190 | 244 2432 905 | Carbon Film 4.7 Ohm 1/4 W (5%) | RD1403A47J (MFR) | | | | |
| R201 | 244 2432 905 | Carbon Film 4.7 Ohm 1/4 W (5%) | RD1403A47J (MFR) | | | | |
| R22,226 | 244 2051 903 | Metal Oxide 8.2 Ohm 1/4 W (1%) | RS1403A082J (B57C) | | | | |
| VR201 | 211 0761 004 | Variable Resistor 30 kohm | Main Volume | | | | |
| VR202 | 211 0793 103 | Variable Resistor 100 kohm | Balance | | | | |
| VR203 | 211 0834 012 | Variable Resistor 10 kohm | Treble | | | | |
| VR204 | 211 0834 009 | Variable Resistor 30 kohm | Bass | | | | |
| CAPACITORS GROUP | | | | | | | |
| C001,203 | 253 9003 713 | Ceramic Cap. 470pF/50 V | CK45E230A472M6 | | | | |
| C110-111 | 263 4537 682 | Ceramic Cap. 56pF/50 V | CC45L1H560J | | | | |
| C113 | 254 4263 987 | Electrolytic 10 μ F/100 V | CE04W2A100M | | | | |
| C114 | 263 1181 917 | Ceramic Cap. 0.022 μ F/50 V | CK45FH223Z | | | | |
| C115 | 254 4260 948 | Electrolytic 1 μ F/50 V | CE04WH1010M | | | | |
| C205,206 | 254 4260 948 | Electrolytic 1 μ F/50 V | CE04WH1010M | | | | |
| C207,208 | 263 4538 907 | Ceramic Cap. 66pF/50 V | CC45L1H660J | | | | |
| C209,210 | 256 1034 953 | Metallized 0.068 μ F/50 V | CF93A1H683J | | | | |
| C211,212 | 256 1034 911 | Metallized 0.033 μ F/50 V | CF93A1H333J | | | | |
| C213,214 | 254 4260 948 | Electrolytic 1 μ F/50 V | CE04WH1010M | | | | |
| C215,216 | 254 4254 906 | Electrolytic 10 μ F/16 V | CE04WC100M | | | | |
| C217,218 | 254 4260 922 | Electrolytic 0.33 μ F/50 V | CE04WH1R33M | | | | |
| C219,220 | 256 1034 911 | Metallized 0.033 μ F/50 V | CF93A1H333J | | | | |
| C221,222 | 254 4259 919 | Electrolytic 0.22 μ F/50 V | CE04WH1R22M | | | | |
| C223,224 | 254 4260 906 | Electrolytic 0.1 μ F/50 V | CE04WH1R10M | | | | |
| OTHER GROUP | | | | | | | |
| L901,902 | | 235 9003 002 | FTZ Choke Coil | | | | Q'ty |
| --- | | | | | | | |
| RL05 | | 214 0127 003 | Relay (RY-12W) | | | | 1 |
| RL101-106 | | 214 0127 003 | Relay (RY-12W) | | | | 6 |
| F001 | | 204 9413 027 | Fuse 3-AT | | | | 1 |
| F002 | | 203 9415 022 | Fuse 1-AT | | | | 1 |
| F003 | | 203 9415 023 | Fuse 3-AT | | | | 1 |
| AC001 | | 203 9459 232 | 3- ϕ AC Coupler | | | | 1 |
| SW001 | | 202 9400 909 | Fuse Clip | | | | 6 |
| SW01 | | 212 1012 258 | Push Switch (TPS) | | | | 1 |
| SW101 | | 212 0335 005 | Rotary Switch | | | | 1 |
| SW201 | | 212 1097 000 | 1 P. Push Switch | | | | Loudness 1 |
| SW202 | | 212 1130 008 | 1 P. Push Switch | | | | S.Direct 1 |
| SW801 | | 212 1041 001 | 1 P. Push Switch | | | | MM-MC 1 |
| SW901 | | 204 9413 030 | 2 P. Pin Jack (C-GND) | | | | 1 |
| SW902 | | 204 8296 006 | 4 P. Pin Jack (S-GND) | | | | 1 |
| SW903 | | 204 8278 009 | 6 P. Pin Jack (S-GND) | | | | 2 |
| SW904 | | 415 0259 000 | Condenser Cover | | | | 2 |

1U-277C for Multi-Voltage Model PARTS LIST
 (Same as 1U-2734A/B for Europe Black except the following)

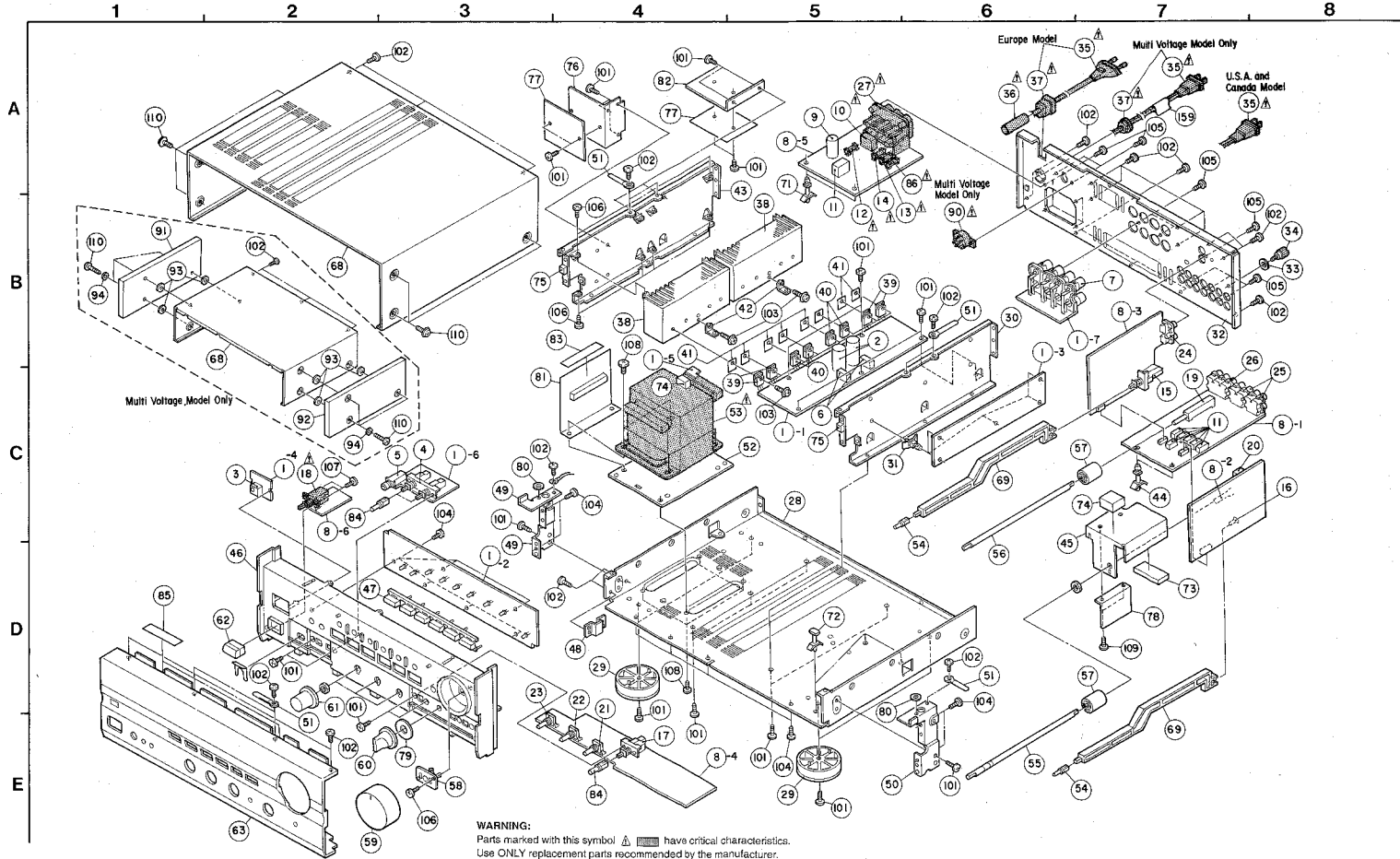
| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|-----------|--------------|-------------------------|------------|------|
| | 205 0892 000 | 2 P Whapping Terminal | | 1 |
| CN101 | 205 0666 055 | 6 P Conn. Base(9130) | | 1 |
| CN101 | 205 0667 064 | 6 P Conn. Base-L(9130) | | 1 |
| CN102 | 205 0666 055 | 5 P Conn. Base(9130) | | 1 |
| CN102 | 205 0667 051 | 5 P Conn. Base-L(9130) | | 1 |
| CN103 | 205 0293 056 | 5 P EH Conn. Base | | 1 |
| CN201 | 205 8415 056 | 5 P Conn. Base (KR-Ph) | | 2 |
| CN201 | 203 8415 005 | 5 P PH-Ph Conn. Cord | | 1 |
| CN202 | 204 0455 009 | 6 P PH-Ph Conn. Cord | | 1 |
| CN202,201 | 205 0340 001 | 6 P Conn. Base (KR-Ph) | | 3 |
| CN203 | 205 0294 044 | 4 P EH SID Base | | 1 |
| CN301 | 203 5024 004 | 3 P EHEH Conn. Cord | | 1 |
| CN303 | 204 0454 009 | 6 P EHEH Conn. Cord | | 1 |
| | 204 2893 004 | 7 P EH-EH Conn. Cord | | 1 |
| CN601 | 205 0240 007 | 8 P Conn. Base (KR-Ph) | L=550 | 1 |
| CN601 | 204 2548 007 | 8 P KR-KR Ribbon | | 1 |
| CN602 | 205 0376 000 | 10 P Conn. Base (KR-Ph) | L=750 | 1 |
| CN602 | 204 2554 046 | 10 P KR-KR Ribbon | | 1 |
| CN603 | 205 0340 009 | 3 P Conn. Base (KR-Ph) | | 1 |
| CN603 | 204 2550 053 | 3 P KR-KR Ribbon | L=400 | 1 |
| CN602 | 205 0352 023 | 3 P KR Conn. Base (L) | | 1 |
| | 203 2418 042 | 1 P SN Cord Assy | L=70 Black | 1 |
| CN602 | 203 4872 037 | 3 P KR-KR Ribbon | L=350 | 1 |

| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|-------------------------|--------------|-----------------------|---------|------|
| CAPACITORS GROUP | | | | |
| C605,606 | 253 4537 866 | Ceramic Cap. 47pF160V | Delete | -- |
| OTHER GROUP | | | | |
| L601,802 | 235 9003 002 | FTZ Choke Coil | Delete | -- |
| △ F001 | 216 1091 073 | Fuse 60A (25-37) | Change | 1 |
| △ H02 | 220 1074 070 | Fuse 10T | Change | 1 |
| △ F002 | 206 1615 083 | Fuse 5A | Add | 1 |
| | 513 2095 095 | Fuse Label | Add | 1 |
| △ AC001 | 238 3045 050 | AC Outlet | Change | 1 |

1U-277D for U.S.A. & Canada Models PARTS LIST
 (Same as 1U-2734A/B for Europe Black except the following)

| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|-------------------------|--------------|-----------------------|---------|------|
| CAPACITORS GROUP | | | | |
| C605,606 | 253 4537 866 | Ceramic Cap. 47pF160V | Delete | -- |
| OTHER GROUP | | | | |
| L601,802 | 235 9003 002 | FTZ Choke Coil | Delete | -- |
| △ F001 | 206 1642 043 | Fuse 10A | Change | 1 |
| △ F002 | 201 1543 010 | Fuse 5A | Change | 1 |
| △ H02 | 200 1668 086 | 10A 10T | Change | 1 |
| △ H01 | 415 0209 000 | Condenser Cover | Delete | -- |
| | 513 2195 078 | Fuse Label | Add | 1 |
| | 513 1874 083 | Fuse Label | Add | 1 |
| | 513 2195 082 | Fuse Label | Add | 1 |
| △ AC001 | 246 3546 043 | AC Outlet | Change | 1 |

EXPLODED VIEW OF CHASSIS AND CABINET



WARNING:
 Parts marked with this symbol  have critical characteristics.
 Use ONLY replacement parts recommended by the manufacturer.

PARTS LIST OF EXPLODED VIEW

| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|----------|--------------|----------------------------|-------------------|------|
| 1 | Note | R Amp. Unit Assy | | 1 |
| 1-1 | | R Amp. Unit Assy | | 1 |
| 1-2 | | U-joint | | 1 |
| 1-3 | | Pin Amp. Unit | | 1 |
| 1-4 | | Sensor Unit | | 1 |
| 1-5 | | Wire Unit | | 1 |
| 1-6 | | SP Switch Unit | | 1 |
| 1-7 | | Speaker Unit | | 1 |
| 2 | 254 6166 004 | Chromion 1000W/F57IV | C708,708 | 2 |
| 3 | 498 0190 005 | Remoon Senior SDK/610-S2 | 10504 | 1 |
| 4 | 212 1128 005 | 2 P Push Switch | SW501 SP SW | 2 |
| 5 | Note | Headphone Jack | | 1 |
| 6 | 214 9003 005 | Relay | RL603.604 | 2 |
| 7 | Note | 8 P Terminal(S-GND) | | 1 |
| 8 | Note | Input Unit Assy | | 1 |
| 8-1 | | Input Unit | | 1 |
| 8-2 | | Vol. Unit | | 1 |
| 8-3 | | EQ. Unit | | 1 |
| 8-4 | | Tone Unit | | 1 |
| 8-5 | | Protector Unit | | 1 |
| 8-6 | | Power Switch Unit | | 1 |
| 9 | 254 4259 700 | Chromion 2200V/F55 V | C712 | 1 |
| 10 | 213 9192 002 | Relay (R-22) | RL603 | 1 |
| 11 | 214 9127 003 | Relay (R-12) | RL603,101-103 | 7 |
| 12 | 213 9192 002 | Relay (R-22) | RL603 | 1 |
| 13 | Note | Fuses | | 1 |
| 14 | Note | Push Btn | | 1 |
| 15 | 212 1041 001 | 1 P Push Switch | SW901 M/M/MC | 1 |
| 16 | 212 1139 006 | 1 P Push Switch | SW202 S Direct | 1 |
| 17 | 212 1137 000 | 1 P Push Switch | SW201 Loudness | 1 |
| 18 | 212 0339 005 | Relay Switch | SW101 Recod | 1 |
| 19 | 211 0781 104 | Variable Resistor 30k ohm | VR201 Main Vol | 1 |
| 20 | 211 0789 103 | Variable Resistor 100k ohm | VR202 Balance | 1 |
| 21 | 211 0834 012 | Variable Resistor 10k ohm | VR203 Treble | 1 |
| 22 | 211 0934 009 | Variable Resistor 30k ohm | VR204 Bass | 1 |
| 23 | 204 9413 002 | 2 P Pin Jack(S-GND) | Phone | 1 |
| 24 | 204 9326 008 | 4 P Pin Jack(S-GND) | Phono | 2 |
| 26 | 204 8278 009 | 6 P Pin Jack(S-GND) | Phono | 1 |
| 28 | 803 | 3 P AC S-GND | 56003 | 1 |
| 29 | 411 1264 206 | Main Chassis | | 1 |
| 30 | 104 0194 103 | Foot Assy | | 4 |
| 31 | 412 9400 005 | Chassis Sup. Bracket | | 1 |
| 32 | 415 9018 019 | P.C.B. Holder | | 5 |
| 33 | Note | Rear Panel | | 1 |
| 34 | 477 6018 001 | Weather-IP-67 | | 1 |
| 35 | 255 6071 015 | Terminal Assy | | 1 |
| 36 | 410 0335 010 | AC Power Plug | | 1 |
| 37 | 415 0282 017 | P.W.C. Ins. | | 1 |
| 38 | Note | Case | | 1 |
| 39 | 417 0502 007 | Power Resistor | | 2 |
| 40 | 273 9413 004 | Translator 25C3856L84 | TR319,320,325,328 | 4 |
| 41 | 271 0263 009 | Translator 22A149/L84 | TR321,322,327,338 | 4 |
| 42 | 412 8234 007 | Insulating Sheet | | 2 |
| 43 | 412 9225 108 | P.W.S. Bracket(A) | | 8 |
| 44 | 412 9833 202 | Radiator Bracket | | 2 |
| 45 | 413 9011 048 | P.C.B. Holder | L-215 | 1 |
| 46 | 412 9401 104 | Volume Bracket | | 1 |

| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|----------|--------------|----------------------|-------------------|------|
| 46 | Note | Inner Panel | | 1 |
| 47 | Note | Function Button | | 1 |
| 48 | Note | Slide Bracket | | 1 |
| 49 | 412 9402 005 | Slide Bracket(L) | | 1 |
| 50 | 412 9403 005 | Slide Bracket(R) | | 1 |
| 51 | 445 0048 003 | Cord Holder(Lx7) | | 7 |
| 52 | 412 9338 102 | Trans Plate | | 1 |
| 53 | Note | Power Knob | | 2 |
| 54 | Note | Knob (Round) | | 2 |
| 55 | 112 9111 035 | VR Knob (Polar) | | 1 |
| 56 | 112 9111 013 | VR Knob (Jorn) | | 1 |
| 57 | 112 0843 000 | VR Knob (Jorn/B) | | 2 |
| 58 | 119 0071 207 | Joint Guide | | 2 |
| 59 | Note | VR Knob Assy | | 1 |
| 60 | Note | Knob (Pin) | | 1 |
| 61 | Note | Knob(S. Round) | | 3 |
| 62 | Note | Power Button Assy | | 1 |
| 63 | Note | Front Panel Assy | | 1 |
| 64 | 445 8004 207 | Wire Clamp | | 17 |
| 65 | --- | --- | | --- |
| 66 | --- | --- | | --- |
| 67 | --- | --- | | --- |
| 68 | Note | Top Cover | | 1 |
| 69 | 119 1386 007 | Push Knob Joint (R) | | 2 |
| 70 | Note | Masking Sheet | | 1 |
| 71 | 415 9016 006 | P.C.B. Holder | L-115 | 1 |
| 72 | 445 0020 006 | Cast Spacer | L-19.1 | 3 |
| 73 | 461 9022 021 | Rubber Sheet | Put on VR Bracket | 1 |
| 74 | 461 9054 018 | Rubber Sheet | | 2 |
| 75 | 461 9062 034 | Rubber Sheet | Put on Rad.Chass. | 2 |
| 76 | 414 9145 107 | PPT Shield(I) | | 1 |
| 77 | 414 9151 007 | PPT Shield(S) | | 2 |
| 78 | 414 9159 009 | Shield Plate | | 1 |
| 79 | 124 0022 202 | Felt Sheet | Ta=2 | 1 |
| 80 | 477 0224 057 | SP Washer | Ta=5 | 1 |
| 81 | 414 9160 001 | PPT Shield Plate (A) | | 1 |
| 82 | 414 9161 000 | PPT Shield Plate (B) | | 1 |
| 83 | 122 9020 012 | Hinera Sheet | 120x107L5 | 1 |
| 84 | Note | Knob (Round) | | 2 |
| 85 | 122 9030 009 | Hinera Sheet | 120x107L1 | 2 |
| 86 | Note | Case | | 1 |

| SCREWS | | | | |
|---|--------------|--------------------------|--------|-----|
| 101 | 473 7022 016 | Tapping Screw(S)3x6 | | 30 |
| 102 | Note | Tapping Screw(S)3x6 | | 27 |
| 103 | 473 8207 009 | Cup Screw 3x12 | | 10 |
| 104 | 473 7508 017 | Tapping Screw(P)3x10 BLK | | 14 |
| 105 | Note | Flating Screw | | 10 |
| 106 | 473 7500 015 | Tapping Screw(P)3x8 | | 9 |
| 107 | 473 7508 004 | Tapping Screw(P)3x6 BLK | | 2 |
| 108 | 473 7004 003 | Tapping Screw(S)3x6 | | 8 |
| 109 | 473 7002 024 | Tapping Screw(S)3x8 BLK | | 2 |
| 110 | Note | 3 P Swalling Screw | | 1 |
| PACKING & ACCESSORIES (Not Included EXPLODED VIEW.) | | | | |
| 151 | Note | Envelope Sub Assy | | 1 |
| 151-1 | Note | Envelope | | (1) |
| 151-2 | Note | Envt. Material | | (1) |
| 151-3 | Note | Remote Control | RC-176 | (1) |
| 151-4 | Note | Batteries | | (2) |

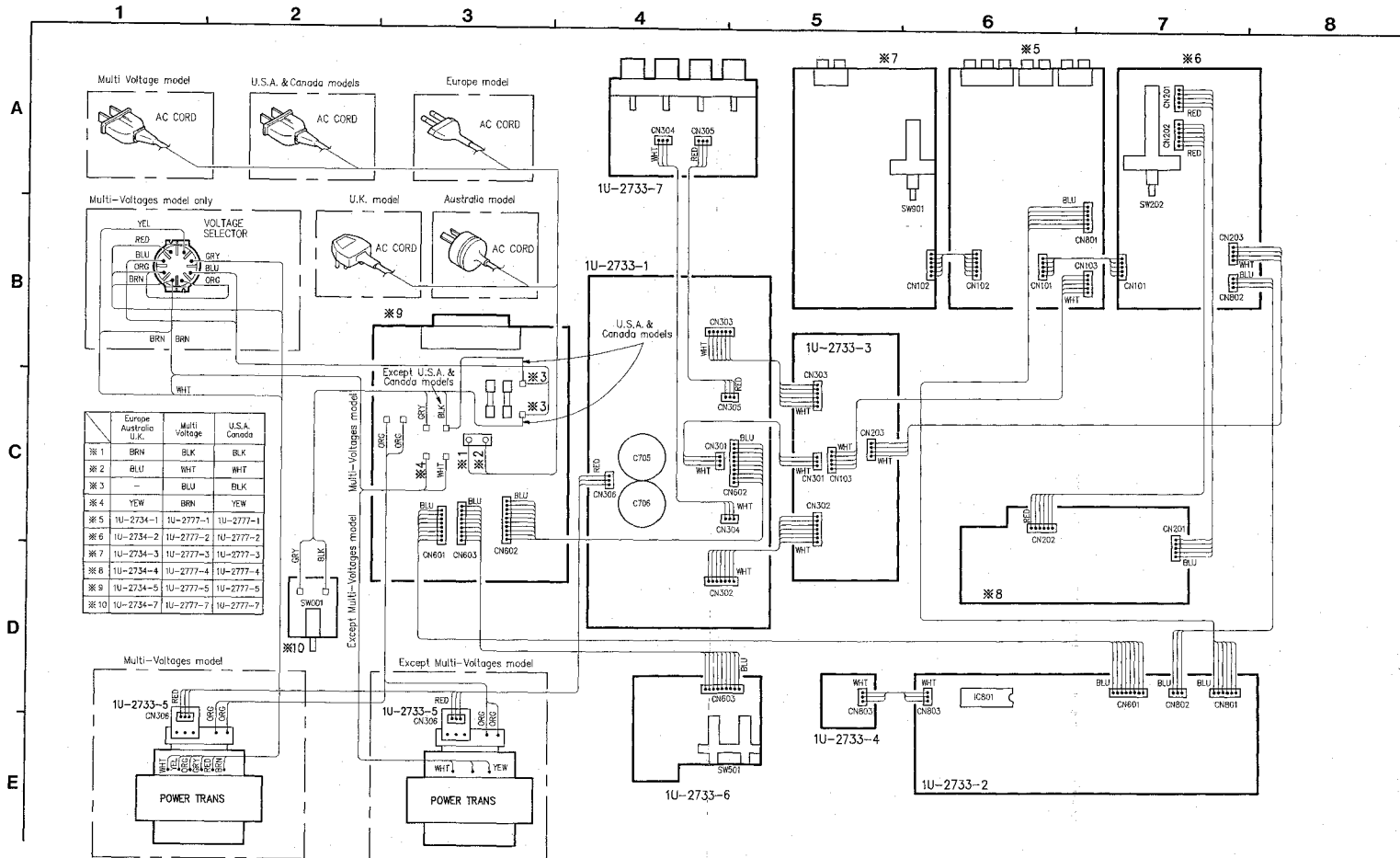
| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|----------|--------------|---------------|-------------|------|
| 152 | 504 9162 029 | Styrene Paper | | 1 |
| 153 | Note | Poly Cover | | 1 |
| 154 | 504 0082 080 | Styrene Paper | for AC Cord | 1 |
| 155 | Note | Cushion Assy | | 1 |

| Ref. No. | Parts No. | Parts Name | Remarks | Q'ty |
|----------|-----------|-------------------|---------|------|
| 156 | Note | Carton Case | | 1 |
| 157 | Note | Color Label(Gold) | | 2 |
| 158 | Note | Slide Pad | | 1 |
| 159 | Note | Press Label | | 1 |

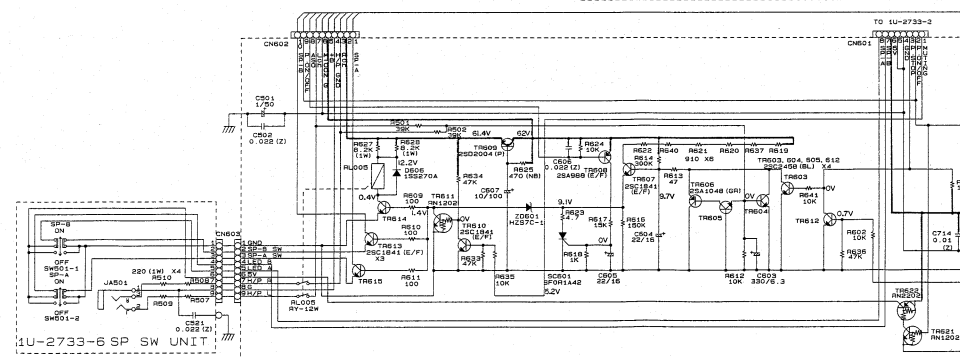
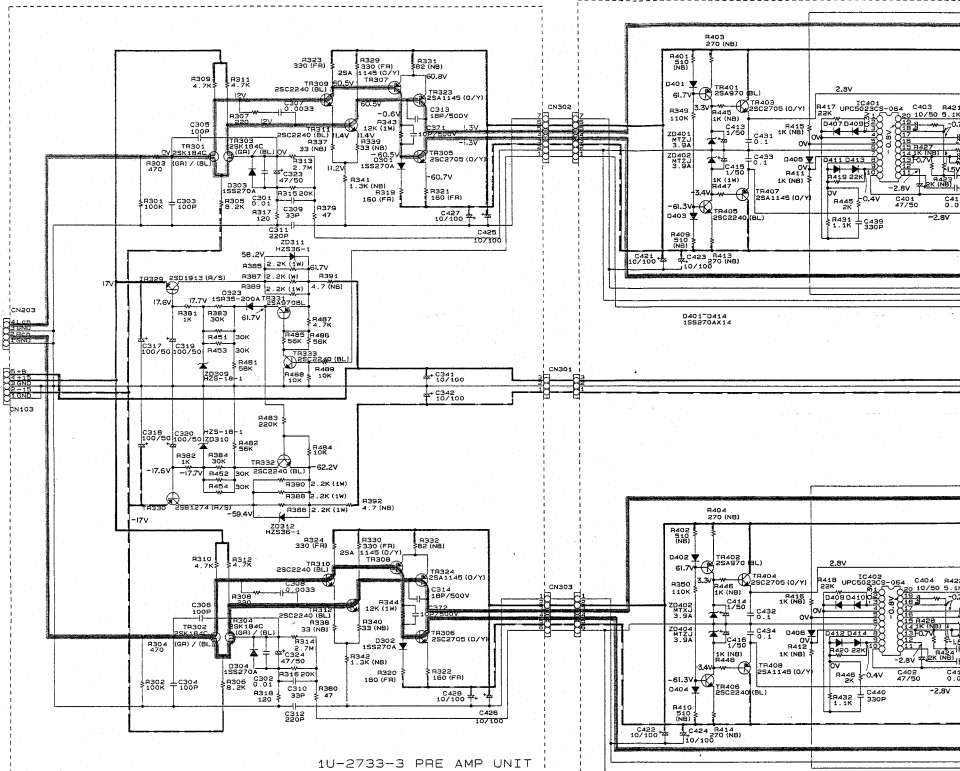
ADDENDUM PARTS LIST

| Ref. No. | Parts Name & Description | Part No. | | | | |
|---|--------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| | | Europe Black | Europe Gold | U.S.A. Black | Canada Black | M-Voltage Gold |
| 4 | P.Amp. Unit Assy (16) | 1U-2733 A | 1U-2733 B | 1U-2733 D | 1U-2733 D | 1U-2733 C |
| 5 | Headphone Jack (1) | 204 8354 004 | 204 8355 002 | 204 8354 004 | 204 8341 004 | 204 8341 004 |
| 7 | 8 P Terminal (S-GND) (1) | 205 0753 004 | 205 0753 004 | 205 0777 008 | 205 0777 008 | 205 0777 008 |
| 8 | Input Unit Assy (16) | 1U-2734 A | 1U-2734 A | 1U-2777 D | 1U-2777 D | 1U-2777 C |
| 12 | Fuse F-1A/F-70 (1) | 515 1011 935A | 515 1011 935B | 206 1003 004 | 206 1003 004 | 206 10 000 004 |
| 13 | Fuse F-3A/F-70 (1) | 515 1011 935C | 515 1011 935D | 206 1003 004 | 206 1003 004 | 206 10 000 004 |
| 14 | Rear Panel (1) | 208 0115 001 | 208 0115 001 | 208 0146 014 | 208 0146 014 | 208 0115 073 |
| 15 | 8 P AC Chassis (1) | 105 9243 006 | 105 9243 006 | 105 9243 011 | 105 9243 011 | 105 9243 002 |
| 16 | Rear Panel (1) | 105 9243 009 | 105 9243 006 | 105 9243 011 | 105 9243 011 | 105 9243 002 |
| 17 | AC Cord with Plug (1) | 206 2089 002 | 206 2089 002 | 206 2089 002 | 206 2089 002 | 206 2089 002 |
| 18 | Gold Bush (1) | 448 0058 008 | 448 0058 008 | 448 0058 008 | 448 0058 008 | 448 0058 008 |
| 46 | Inner Panel (1) | 146 1505 143 | 146 1505 136 | 146 1505 172 | 146 1505 172 | 146 1505 185 |
| 47 | Function Button (1) | 113 1688 101 | 113 1688 114 | 113 1686 127 | 113 1686 127 | 113 1686 130 |
| 48 | Slide Bracket (1) | 412 2955 107 | 412 2955 107 | 412 2955 107 | 412 2955 107 | 412 2955 107 |
| 49 | Power Button (1) | 112 0744 009 | 112 0744 009 | 112 0744 009 | 112 0744 009 | 112 0744 009 |
| 53 | Knob(Round) (2) | 113 1556 004 | 113 1556 017 | 113 1396 004 | 113 1396 004 | 113 1396 002 |
| 54 | VR Knob Assy (1) | 112 0641 005 | 112 0641 018 | 112 0641 005 | 112 0641 005 | 112 0641 005 |
| 59 | Knob(Fuji) (1) | 112 0641 005 | 112 0641 018 | 112 0641 005 | 112 0641 005 | 112 0641 005 |
| 61 | Knob(S) (Round) (3) | 112 0646 000 | 112 0646 010 | 112 0646 000 | 112 0646 000 | 112 0646 010 |
| 63 | Power Button (1) | 113 9219 009 | 113 9219 009 | 113 9219 009 | 113 9219 009 | 113 9219 009 |
| 65 | Front Panel Assy (1) | 144 9197 201 | 144 9197 214 | 144 9197 201 | 144 9197 201 | 144 9197 227 |
| 66 | Top Cover (1) | 102 9046 002 | 102 9046 015 | 102 9046 002 | 102 9046 002 | 102 9046 028 |
| 70 | Masking Sheet (1) | 513 1144 005 | 513 1144 005 | --- | --- | --- |
| 83 | Knob (Round) (3) | 113 1694 009 | 113 1694 012 | 113 1694 009 | 113 1694 009 | 113 1694 025 |
| 91 | Wood Board (L) (1) | --- | --- | --- | --- | 101 2543 000 |
| 92 | Wood Board (R) (1) | --- | --- | --- | --- | 101 2544 003 |
| 93 | Felt Sheet (6) | --- | --- | --- | --- | 124 0032 015 |
| 94 | S Washer (6) | --- | --- | --- | --- | 475 1095 018 |
| SCREWS | | | | | | |
| 102 | Tapping Screw (S)3x6 BLK | 473 7015 018 (27) | 473 7015 018 (27) | 473 7015 018 (25) | 473 7015 018 (25) | 473 7015 018 (27) |
| 105 | Fixing Screw (6) | 477 0064 107 (10) | 477 0064 107 (10) | 477 0064 107 (8) | 477 0064 107 (8) | 477 0064 107 (8) |
| 109 | 3 P Swalling Screw (8) | 477 0263 005 (8) | 477 0263 018 (8) | 477 0263 005 (8) | 477 0263 005 (8) | 477 7007 039 (8) |
| PACKING & ACCESSORIES (Not included EXPLODED VIEW.) | | | | | | |
| 151 | Envelope Sub. Assy (16) | GEN 7623 | GEN 7623 | GEN 7263-01 | GEN 7263-01 | GEN 7263-012 |
| 151-1 | Inst. Manual (1) | 511 9375 003 | 511 9375 003 | 511 9375 003 | 511 9375 003 | 511 9375 007 |
| 153 | Poly Cover (1) | 505 9102 019 | 505 9102 019 | 505 9102 019 | 505 9102 019 | 505 9102 019 (1) |
| 155 | Cushion Assy (1) | 503 9261 006 | 503 9261 006 | 503 9261 006 | 503 9261 006 | 503 1147 102 |
| 157 | Carton Case (1) | 501 9256 002 | 501 9256 002 | 501 9256 002 | 501 9256 002 | 501 9256 008 |
| 158 | Color Label(Gold) (2) | --- | --- | --- | --- | 513 9111 001 |
| 159 | Slide Pad (1) | --- | --- | --- | --- | 504 0150 010 |
| 160 | Press Label (2) | --- | --- | --- | --- | 515 9330 008 |

WIRING DIAGRAM



SCHMATIC DIAGRAM

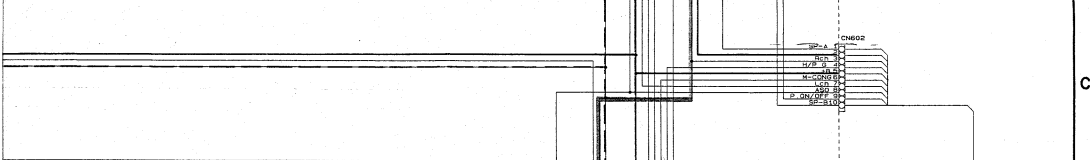
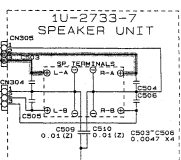
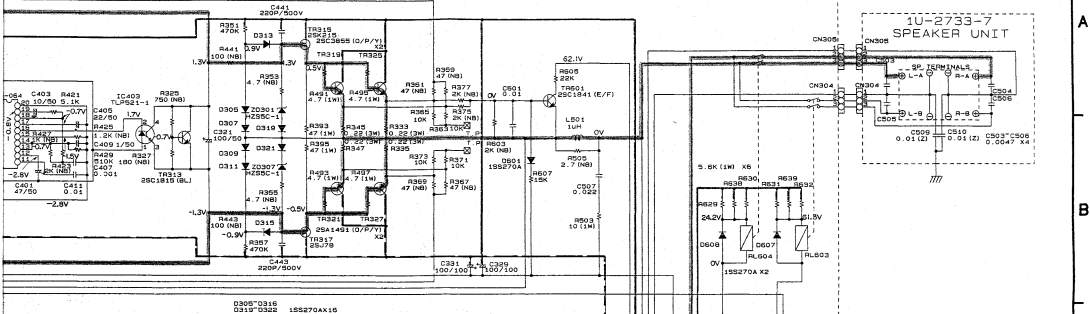


MAIN UNIT: A
 MAIN UNIT: B
 MAIN UNIT: C
 MAIN UNIT: D
 MAIN UNIT: E

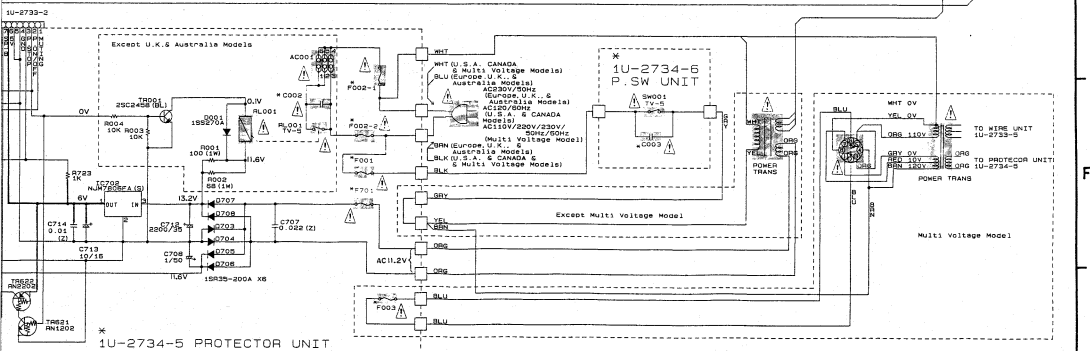
TO 1U-2733-2 (SEE DRAWING)

REL15
R1202

6 7 8 9 10 11



| Model | Type | Europe | U.S.A. & CANADA | Mult. Voltage | J.K.E. Australia |
|-------|------|--------|-----------------|---------------|------------------|
| PO01 | YIA | YIA | YIA | YIA | YIA |
| PO02 | YIA | YIA | YIA | YIA | YIA |
| PO03 | YIA | YIA | YIA | YIA | YIA |
| PO04 | YIA | YIA | YIA | YIA | YIA |
| PO05 | YIA | YIA | YIA | YIA | YIA |
| PO06 | YIA | YIA | YIA | YIA | YIA |
| PO07 | YIA | YIA | YIA | YIA | YIA |
| PO08 | YIA | YIA | YIA | YIA | YIA |
| PO09 | YIA | YIA | YIA | YIA | YIA |
| PO10 | YIA | YIA | YIA | YIA | YIA |



——— +B LINE
 - - - - - -B LINE
 ——— SIGNAL LINE

MEASURING CONDITIONS :
 PHONO INPUT
 SOURCE DIRECT : OFF
 SPEAKER A : ON

WARNING:
 Parts marked with this symbol have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

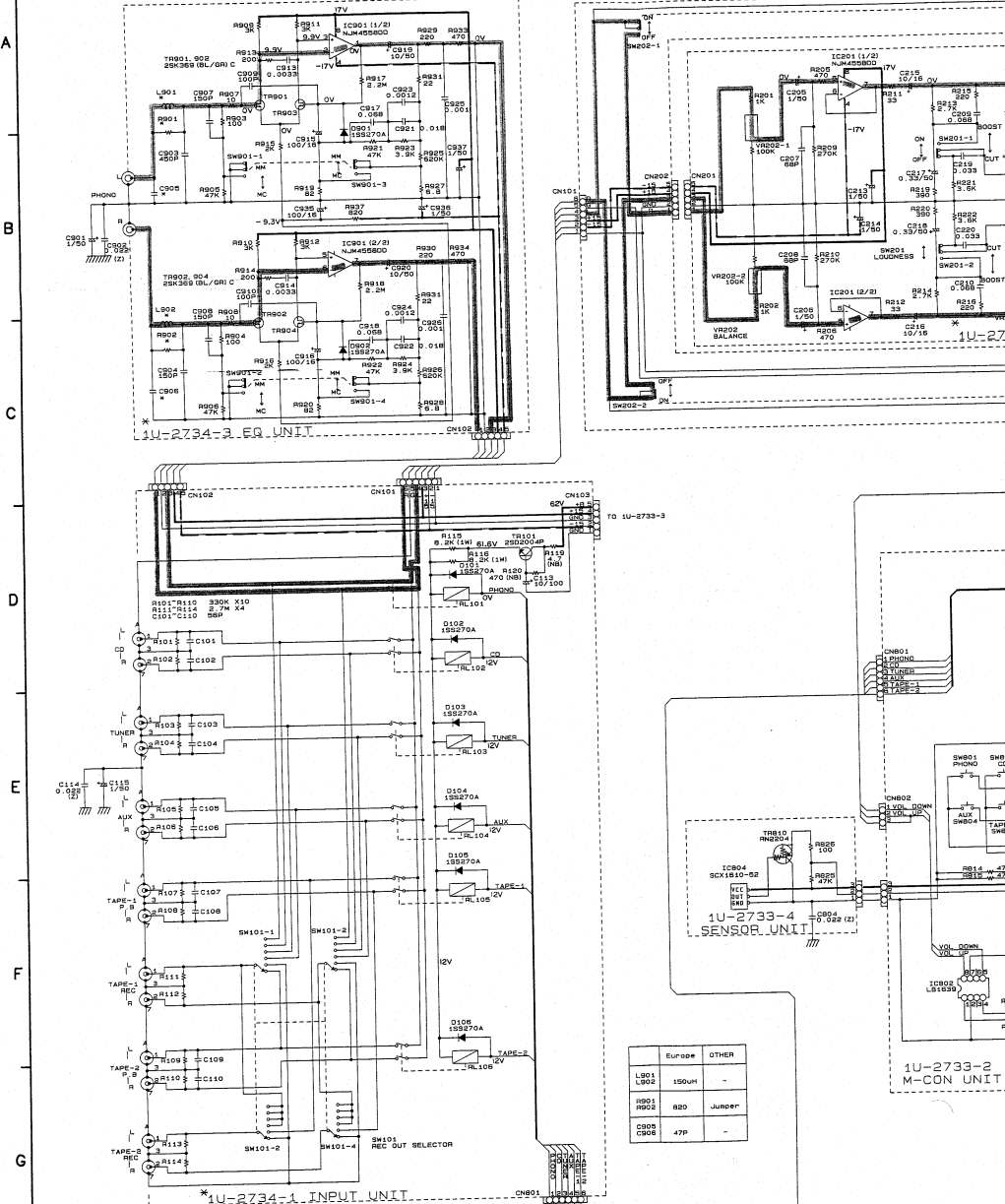
CAUTION:
 Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamperes, or if the resistance from chassis to either side of the power cord is less than 240 kohms, the unit is defective.

WARNING:
 DO NOT return the unit to the customer until the problem is located and corrected.

NOTES
 ALL RESISTANCE VALUES IN OHM, k=1,000 OHM, M=1,000,000 OHM
 ALL CAPACITANCE VALUES IN MICRO FARAD, P=Picromo-MICRO FARAD
 EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL-INPUT CONDITION
 CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

A B C D E F G H

1 2 3 4 5



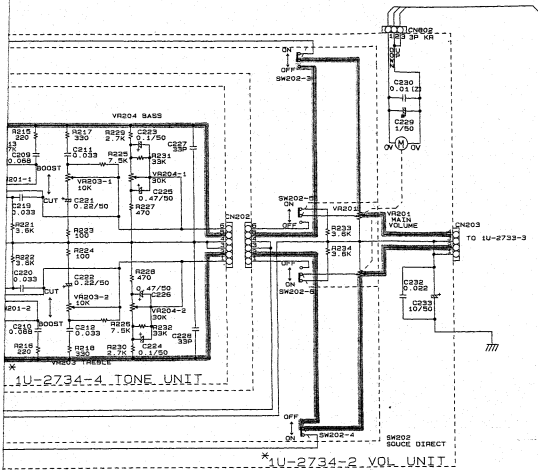
| | ELCOP | OTHER |
|------|-------|--------|
| LB01 | 150uH | - |
| RB01 | 820 | Jumper |
| RB02 | 820 | Jumper |
| CB08 | 47P | - |

NOTES
 ALL RESISTANCE VALUES IN OHM. K=1,000 OHM. M=1,000,000 OHM
 ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
 EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
 CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

WARNING:
 Parts marked with this symbol have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

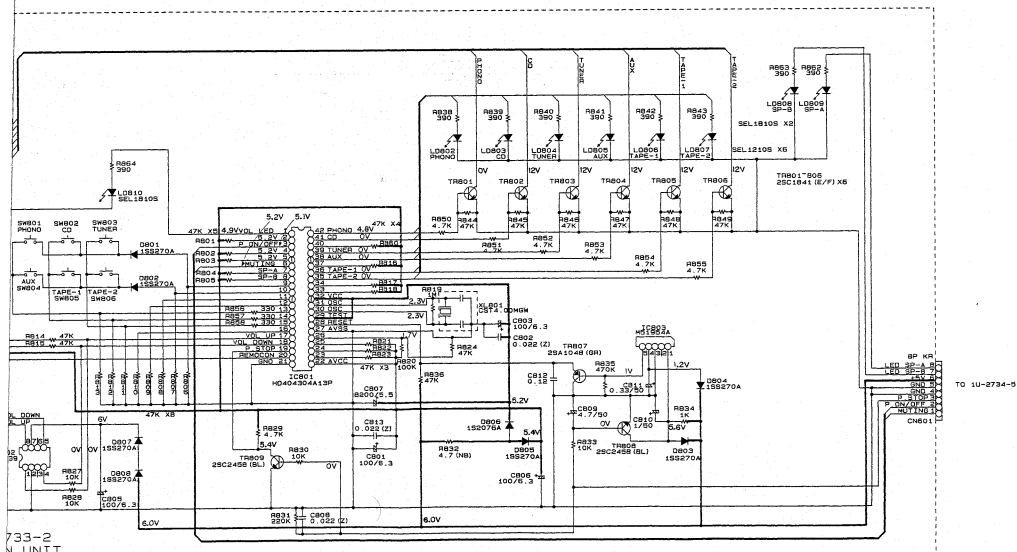
CAUTION:
 Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 millamps, or if the resistance from chassis to either side of the power cord is less than 240 kohms, the unit is defective.

WARNING:
 DO NOT return the unit to the customer until the problem is located and corrected.



*

| NO. OF | AVAILABILITY | MODEL | VOL. NO. |
|--------|--------------|---------|----------|
| 1 | 1 | 1 | 1 |
| 2 | 2 | 2 | 2 |
| 3 | 3 | 3 | 3 |
| 4 | 4 | 4 | 4 |
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| 90 | 90 | 90 | 90 |
| 91 | 91 | 91 | 91 |
| 92 | 92 | 92 | 92 |
| 93 | 93 | 93 </tr | |



— +B LINE
 — -B LINE
 — SIGNAL LINE

MEASURING CONDITIONS:
 PHONO INPUT
 SOURCE DIRECT : OFF
 SPEAKER A : ON